EDS-828 Series User's Manual

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EDS-828 Series User's Manual

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Technical Support Contact Information

www.moxa.com/support

Moxa Americas		<u>Moxa China (Shanghai office)</u>		
Toll-free:	1-888-669-2872	Toll-free:	800-820-5036	
Tel:	+1-714-528-6777	Tel:	+86-21-5258-9955	
Fax:	+1-714-528-6778	Fax:	+86-21-5258-5505	
Moxa Europe		<u>Moxa Asia-Pacific</u>		
<u>Moxa Eu</u>	<u>rope</u>	<u>Moxa As</u> i	ia-Pacific	
<u>Moxa Eu</u> Tel:	<u>rope</u> +49-89-3 70 03 99-0	<u>Moxa Asi</u> Tel:	i <u>a-Pacific</u> +886-2-8919-1230	

Tel:

Fax:

+91-80-4172-9088

+91-80-4132-1045

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4.

А. В. Welcome to the Moxa EtherDevice Switch EDS-828 Series, the modular managed Gigabit Ethernet Switch designed especially for connecting Ethernet-enabled devices in industrial field applications.

The following topics are covered in this chapter:

- Overview
- Package Checklist
- Features
- Recommended Software and Accessories

Overview

The EDS-828 is a high-performance Layer 3 Ethernet switch designed for network routing. The improved hardware technology built into the EDS-828 replaces the software logic used by traditional routers, offering better performance, and making the switch ideal for large scale local area networks (LANs). In addition to Layer 3 features, the EDS-828 also supports Layer 2 management features, including QoS, IGMP snooping/GMRP, VLAN, LACP, SNMPv1/v2c/v3, RMON, IEEE 802.1X, HTTPS, and SSH. In order to meet the demands of any industrial application, the EDS-828 uses a modular design that allows users to install up to 4 Gigabit Ethernet ports and 24 fast Ethernet ports, providing a high degree of flexibility for network expansion.

Package Checklist

Moxa's EDS-828 is shipped with the following items. If any of these items is missing or damaged, please contact your customer service representative for assistance.

- 1 Moxa EDS-828 modular switch system or Interface Module
- Hardware Installation Guide
- CD-ROM with User's Manual and Windows Utility (for EDS-828 modular switch system only)
- Moxa Product Warranty booklet
- RJ45 to DB9 Console port cable

NOTE: Please notify your Moxa sales representative if any of the above items is missing or damaged.

Features

- Gigabit Ethernet Turbo Ring, Turbo Chain (< 20ms recovery time at full load) and STP/RSTP (IEEE 802.1w/D)
- · Static routing, RIP V1/V2, and OSPF to move data between networks
- · VRRP ensures redundant routing paths
- IEEE 1588 PTP (Precision Time Protocol) for precise time synchronization of networks
- DHCP Option 82 for IP address assignment for different policies
- · Supports Modbus TCP for easy integration in HMI
- Supports LLDP (Link Layer Discovery Protocol)
- Redundant Gigabit Turbo Ring, RSTP/STP (IEEE 802.1w/D), and Turbo Chain
- IGMP snooping and GMRP for filtering multicast traffic from industrial Ethernet protocols
- IEEE 802.1Q VLAN and GVRP protocol to ease network planning
- QoS-IEEE 802.1p/1Q and TOS/DiffServ to increase determinism
- Port Trunking for optimum bandwidth utilization
- IEEE 802.1X and https/SSL to enhance network security
- SNMP v1/v2c/v3 for different levels of network management
- RMON for efficient network monitoring and proactive capability
- Bandwidth management prevents unpredictab s
- Lock port function for blocking unauthorized access based on MAC address
- Port mirroring for online debugging
- Automatic warning by exception through e-mail, relay output
- Digital inputs for integrating sensors and alarms with IP networks
- Redundant, dual DC power inputs
- IP30, rugged high-strength case
- DIN-Rail or panel mounting capability
- Configurable by Web browser, Telnet/Serial console, Windows utility, and ABC-01 automatic backup configurator

Recommended Software and Accessories

- EDS-SNMP OPC Server Pro
- DR-45-24, DR-75-24, DR-120-24 DIN-Rail 24 VDC Power Supply Series
- WK-32: Wall Mounting Kit
- ABC-01 (Auto Backup Configurator): Industrial RS-232, RJ45-based, automatic backup configurator.
- RK-4U: 4U-high 19-inch rack mounting kit

Getting Started

This chapter explains how to access the EDS-828 for the first time. There are three ways to access the switch: serial console, Telnet console, and web browser. The serial console connection method, which requires using a short serial cable to connect the EDS-828 to a PC's COM port, can be used if you do not know the EDS-828's IP address. The Telnet console and web browser connection methods can be used to access the EDS-828 over an Ethernet LAN, or over the Internet.

The following topics are covered in this chapter:

- **RS-232** Console Configuration (115200, None, 8, 1, VT100)
- Configuration by Telnet Console
- Configuration by Web Browser
- Disabling Telnet and Browser Access

RS-232 Console Configuration (115200, None, 8, 1, VT100)

NOTE

Connection Caution!

- 1. You cannot connect to the EDS-828 simultaneously by serial console and Telnet.
- 2. You can connect to the EDS-828 simultaneously by web browser and serial console, or by web browser and Telnet.

However, we strongly suggest that you do NOT use more than one connection method at the same time. Following this advice will allow you to maintain better control over the configuration of your EDS-828.

NOTE We recommend using Moxa PComm Terminal Emulator, which can be downloaded free of charge from Moxa's website.

Before running PComm Terminal Emulator, use an RJ45 to DB9-F (or RJ45 to DB25-F) cable to connect the EDS-828's RS-232 Console port to your PC's COM port (generally COM1 or COM2, depending on how your system is set up).

After installing PComm Terminal Emulator, take the following steps to access the RS-232 Console utility.

1. From the Windows desktop, click on **Start → Programs → PCommLite1.3 → Terminal Emulator**.



2. Select **Open** under **Port Manager** to open a new connection.

PComm Terminal Emulator	
Profile Port Manager Help	
Den Ctri+Alt+O	

3. The Communication Parameter page of the Property window opens. Select the appropriate COM port for Console Connection, 115200 for Baud Rate, 8 for Data Bits, None for Parity, and 1 for Stop Bits.

Property	×
Communication Parameter	Terminal File Transfer Capturing
COM Options	
Ports :	COM1 -
Baud Rate :	115200
Data Bits :	8 💌
Parity :	None
Stop Bits :	1
Flow Control	Output State DTR C ON C OFF RTS C ON C OFF
	OK Cancel

4. Click on the Terminal tab, and select VT100 for Terminal Type. Click on OK to continue.

Property	×
Communication Parameter	Terminal File Transfer Capturing
Terminal Type :	VT100
Dumb Terminal Option : Transmit	
🗖 Local Echo	
Send 'Enter' Key As:	CR-LF
Receive	
CR Translation :	No Changed 🔽
LF Translation :	No Changed 🔽
	OK Cancel

5. Type 1 to select ansi/VT100 terminal type, and then press Enter.

Switch EDS-828 type (1: ansi/vt100, 2: vt52) : 1_	

6. The Console login screen will appear. Press Enter to open the Account pop-up selector and then select either admin or user. Use the keyboard's down arrow to move the cursor to the Password field, enter the Console Password (this is the same as the Web Browser password; leave the Password field blank if a console password has not been set), and then press Enter.

Model : Name : Location :	EDS-828 Managed Redundant Switch Location	Switch	00002
Firmware Version : Serial No : IP : MAC Address :	V1.1 00002 192.168.127.251 00-90-E8-04-05-06		
Account : <mark>[admi</mark> Password :	n]		

7. The EDS-828's **Main Menu** will be displayed. (NOTE: To modify the appearance of the PComm Terminal Emulator window, select **Font...** under the **Edit** menu, and then choose the desired formatting options.)

8. After entering the Main Menu, use the following keys to move the cursor, and to select options.

Кеу	Function
Up/Down/Left/Right arrows, or Tab	Move the onscreen cursor
Enter	Display & select options
Space	Toggle options
Esc	Previous Menu

Configuration by Telnet Console

You may use Telnet to access the EDS-828's console utility over a network. To be able to access the EDS's functions over the network (by Telnet or Web Browser) from a PC host that is connected to the same LAN as the EDS-828, you need to make sure that the PC host and the EDS-828 are on the same logical subnetwork. To do this, check your PC host's IP address and subnet mask. By default, the EDS-828's IP address is 192.168.127.253 and the EDS-828's subnet mask is 255.255.255.0 (for a Class C network). If you do not change these values, and your PC host's subnet mask is 255.255.255.0, then its IP address must have the form 192.168.127.xxx. On the other hand, if your PC host's subnet mask is 255.255.255.0, then its IP address must have the form 192.168.127.xxx.

NOTE To use the EDS-828's management and monitoring functions from a PC host connected to the same LAN as the EDS-828, you must make sure that the PC host and the EDS-828 are on the same logical subnetwork.

NOTE Before accessing the console utility via Telnet, first connect one of the EDS-828's RJ45 Ethernet ports to your Ethernet LAN, or directly to your PC's Ethernet NIC. You can establish a connection with either a straight-through or cross-over Ethernet cable.

NOTE The EDS-828's default IP is 192.168.127.253.

Follow the steps below to access the console utility via Telnet.

1. Click on **Start** → **Run**, and then telnet to the EDS-828's IP address from the Windows **Run** window. (You may also issue the telnet command from the MS-DOS prompt.)

Run	? ×
7	Type the name of a program, folder, document, or Internet resource, and Windows will open it for you.
<u>O</u> pen:	telnet 192.168.127.253
	OK Cancel <u>B</u> rowse

2. Type 1 to choose ansi/vt100, and then press Enter.

A EtherDevice Switch EDS-828 sole terminal type (1: ansi/vt100, 2: vt52) : 1_
--

3. The Console login screen will appear. Press Enter to open the Account pop-up selector and then select either admin or user. Use the keyboard's down arrow to move the cursor to the Password field, enter the Console Password (this is the same as the Web Browser password; leave the Password field blank if a console password has not been set), and then press Enter.

NOTE The Telnet Console looks and operates in precisely the same manner as the RS-232 Console.

Configuration by Web Browser

The Moxa EDS-828's web browser interface provides a convenient way to modify the switch's configuration and access the built-in monitoring and network administration functions. The recommended web browser is Microsoft Internet Explorer with JVM (Java Virtual Machine) installed.

- **NOTE** To use the EDS-828's management and monitoring functions from a PC host connected to the same LAN as the EDS-828, you must make sure that the PC host and the EDS-828 are on the same logical subnetwork.
- **NOTE** If the EDS-828 is configured for other VLAN settings, you must make sure your PC host is on the management VLAN. Refer to the "Configuring 802.1Q VLAN" in Chapter 3 for the VLAN settings.
- **NOTE** Before accessing the EDS-828's web browser interface, first connect one of its RJ45 Ethernet ports to your Ethernet LAN, or directly to your PC's Ethernet NIC. You can establish a connection with either a straight-through or cross-over Ethernet cable.
- **NOTE** The EDS-828's default IP is 192.168.127.253.

Follow the steps below to access the EDS-828's web browser interface.

 Open Internet Explorer and type the EDS-828's IP address in the Address field. Press Enter to establish the connection.

Washington Edit	onpost.o ⊻iew	com - New: F <u>a</u> vorites	- Micros <u>H</u> elp	oft Interne Back	t Explorer ↓ → Forward	Stop	(¢) Refresh	Home	Q Search	- □ × *
Address	192.169	.127.253								▼ 🔗 Go
										<u></u>

 The web login page will open. Select the login account (Admin or User) and enter the Password (this is the same as the Console password), and then click Login to continue. Leave the Password field blank if a password has not been set.

Account : Password :	admin 💌
	Login

NOTE By default, the EDS-828's password is not set (i.e., is blank).

You may need to wait a few moments for the web page to be downloaded to your computer. Use the menu tree on the left side of the window to open the function pages to access each of the Moxa EtheDevice Switch's functions.

ΜΟΧΛ	EtherDevice™ Switch ED	IS-828 Series
Model : EDS-828 Name : Managed Redundant Switch 00711 Location : Switch Location	IP: 192:168:127.253 MAC Address: 00-90-E8 Senal No: 00711 Firmware Version: V1.1	
Main Menu Overview Basic Settings Port Trunking	Welcome to the Web Console See below for a brief description	of each function groups, and then click on the item in the left pane to access the item.
SNAP Snap	Basic Settings Port Trunking SNMP Communication Redundancy Traffic Prioritization Virtual LAN Multicast Filtering Bandwidth Management Port Access Control IP Filter Auto Warning Line-Swap Fast Recovery Set Device IP Diagnosis Monitor MAC Address Table L3 Setting Event Log Table Sysiog	- Basic settings for network management parameters and system configurations Allows multiple-ports to be aggregated as a link The settings for SNMP. Establish Ethernet communication redundant path Priontize Ethernet traffic to increase determinism Set up a VLAN by IEEE 802.10 VLAN Enable the multicast filtering capability Restrict uprodictable network traffic Port-based access control by IEEE 802.1X or Static Port Lock The settings for IP Filter Automatically send warning email and/or trigger relay output by event Fast recovery after moving devices to different ports Assign IP addresses to connected devices Use Pring command to test network integrity and mirroring port for online data monitoring Monitor port and network status The complete Isi of Ethernet MAC Addresses Layer3 settings for interfaces and routing protocols The complete Isi of alarm events Send event notification netseages to systig server.

Disabling Telnet and Browser Access

If you are connecting the EDS-828 to a public network, but do not intend to use its management functions over the network, then we suggest disabling both **Telnet Console** and **Web Configuration** from the RS-232 Console's **Basic Settings** \rightarrow **System Identification** page, as shown in the following figure.

Telnet 192.168.127.253		- 🗆 🗙
MOXA	EtherDevice Switch EDS-828	
Basic Settings		
[System] [Password] [Accessib	le IP] [Port] [Network] [Time] [Backup Media]	
[Restart] [Factory default] [Activate] [Main menu]	
System Identification		
ESC: Previous menu Enter:	Select Space bar: Toggle	
Switch Name	[Managed Redundant Switch 28268]	
Switch Location	[Switch Location	
SWITCH DOCATION		
Switch Description	ſ ĵ	
Maintainer Contact Info	ī j	
Serial NO.	2826803	
Firmware Version	V1.0	
MAC Address	00-90-E8-34-23-12	
Telnet Console	[Enable]	
Web Configuration	[http or https]	

Featured Functions

This chapter explains how to access the EDS-828's various configuration, monitoring, and administration functions. There are three ways to access these functions: RS-232 console, Telnet console, and web browser. The serial console connection method, which requires using a short serial cable to connect the EDS-828 to a PC's COM port, can be used if you do not know IP address for the EDS-828. The Telnet console and web browser connection methods can be used to access the EDS-828 over an Ethernet LAN, or over the Internet.

The Web Console is the most user-friendly way to configure the EDS-828. In this chapter, we use the Web Console interface to introduce the functions. There are only a few differences between the Web Console, Serial Console, and Telnet Console.

The following topics are covered in this chapter:

- Overview
- Configuring Basic Settings
- Using Port Trunking
- Configuring SNMP
- Using Communication Redundancy
- Using Traffic Prioritization
- Using Virtual LAN
- Using Multicast Filtering
- Using Bandwidth Management
- Using Port Access Control
- Using IP Filter
- Using Auto Warning
- Using Line-Swap-Fast-Recovery
- Using Set Device IP
- Using Diagnosis
- Using Monitor
- Using the MAC Address Table
- Using Layer 3 Settings
- OSPF Settings
- Using System Log
- Using HTTPS/SSL

Overview

A brief description of each function group of your EDS-828 is shown on the **Overview** web page.

odel : EDS-828 ime : Managed Redundant Switch 00005 cation : Switch Location	IP : 192.168.3.38 Serial No : 00005	MAC Address: 00:90:E8-14-83-15 Firmware Version: V2:8 PWR1 PWR2 FAULT Firmware Version: V2:8 PWR1 CPLR/TAIL T.RING
Main Menu	Welcome to the Web Co See below for a brief de Basic Settings Port Trunking SMMP Settings Communication Redur Traffic Prioritization Virtual LAN Multicast Filtering Bandwidth Manageme Port Access Control IP Filter Auto Warning Line-Swap Fast Recov Set Device IP Diagnosis	scription of each function groups, and then click on the item in the left pane to access the i Basic settings for network management parameters and system configurations - Allows multiple-ports to be aggregated as a link. - The settings for SNMP. dancy - Establish Ethemet communication redundant path. - Prioritize Ethemet traffic to increase determinism. - Set up a VLAN by IEEE 802.1Q VLAN. - Enable the multicast filtering capability. t - Port-based access control by IEEE 802.1X or Static Port Lock. - The settings for IP Filter. - Send email warning automatically.
Layer 3 Settings	Monitor MAC Address Table	 Monitor port and network status. The complete list of Ethernet MAC Addresses.
WEBSERVER	Layer 3 Settings System log	 Layer 3 settings for interfaces and routing protocols. The settings for Syslog and Event log.

Configuring Basic Settings

The Basic Settings group includes the most commonly used settings required by administrators to maintain and control the EDS-828.

System Identification

The system identification items are displayed at the top of the web page, and will be included in alarm emails. Setting system identification items makes it easier to identify the different switches connected to your network.

System Identification	
Switch Name	Managed Redundant Switch 00005
Switch Location	Switch Location
Switch Description	MOXA EDS-828
Maintainer Contact Info	
Web Configuration	http or https 💌
Web Auto-logout (s)	0
Age Time (s)	300
Activate	

Switch Name

Setting	Description	Factory Default
Max. 30 Characters	ax. 30 Characters This option is useful for specifying the role or application of I	
	different EDS-828 units.	Redundant Switch
	E.g., Factory Switch 1.	[Serial No. of this
		switch]

Switch Location

Setting	Description	Factory Default
Max. 80 Characters	To specify the location of different EDS-828 units. E.g.,	Switch Location
	production line 1.	

Switch Description

Setting	Description	Factory Default
Max. 30 Characters	Use this space to record a more a detailed description of the	None
	EDS-828 unit.	

Maintainer Contact Info

Setting	Description	Factory Default
Max. 30 Characters	aracters To provide information about whom to contact in order to No	
	resolve problems. Use this space to record contact information	
	of the person responsible for maintaining this EDS-828.	

Web Configuration

Setting	Description	Factory Default
Disable	Both https and https web consoles are disabled	http or https
http or https	Both https and https web consoles are enabled	
https only	Only https console is enabled	

Web Auto-logout (s)

Setting	Description	Factory Default
0	Disable web console auto-logout function	0
60 to 86400	Web console will auto log out in the specified time	

Age Time (s)

Setting	Description	Factory Default
15 to 3825	Time for MAC address to flush out	0

The **Age Time** is the number of seconds a MAC address will be kept in the forwarding database after it receives a packet from this MAC address. The entries in the forwarding database are periodically timed out to ensure they won't stay around forever. This number is changeable for your application. Setting the Age Time to zero makes all entries permanent.

Password

The EDS-828 provides two levels of access privilege: **admin** privilege gives read/write access of all EDS-828 configuration parameters, and **user** privilege provides read access only. You will be able to view the configuration, but will not be able to make modifications.

Account : Password :	admin 💌	
	Login	



ATTENTION

The EDS-828's default Password is not set (i.e., is blank). If a Password is already set, then you will be required to type the Password when logging into either the RS-232 Console, Telnet Console, or Web Browser interface.

Account

Setting	Description	Factory Default	
admin	"admin" privilege allows the user to modify all EDS-828	admin	
	configurations.		
user	"user" privilege only allows viewing the EDS-828		
	configurations.		

Password

Setting	Description	Factory Default
Old Password	Type current password when changing the password	None
(Max. 16 Characters)		
New Password	Type new password when changing the password	None
(Max. 16 Characters)		
Retype Password (Max.	If you type a new password in the Password field, you will be	None
16 Characters)	required to retype the password in the Retype new password	
	field before updating the new password.	

Password Setting

Account Name :	admin 💌
Old Password :	
Type Old Password :	
New Password :	
Retype Password :	
Activate	Clear

Accessible IP

The EDS-828 uses an IP address-based filtering method to control access to EDS-828 units.

Accessible IP List				
	🗖 Enat	ble the accessible IP list ("Disa	ble" will allow all IP's connection)	
	Index	IP	NetMask	
	1			
	2			
	3			
	4			
	5			
	6			
	7			
	8			
	9			
	10			
Activate				

Accessible IP Settings allows you to add or remove "Legal" remote host IP addresses to prevent unauthorized access. Access to the EDS-828 is controlled by IP address. That is, if a host's IP address is in the accessible IP table, then the host will be allowed access to the EDS-828. You can allow one of the following cases by setting this parameter:

• Only one host with the specified IP address can access the EDS-828

E.g., enter "192.168.1.1/255.255.255.255" to allow access to just the IP address 192.168.1.1.

- Any host on a specific subnetwork can access the EDS-828
 E.g., enter "192.168.1.0/255.255.255.0" to allow access to all IPs on the subnetwork defined by this IP address/subnet mask combination.
- Any host can access the EDS-828

Disable this function by not checkmarking the "Enable the accessible IP list" checkbox.

The following table shows additional configuration examples:

Allowable Hosts	Input format
Any host	Disable
192.168.1.120	192.168.1.120 / 255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0 / 255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0 / 255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0 / 255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128 / 255.255.255.128

Port

Port settings are included to give the user control over Port Access, Port Transmission Speed, Flow Control, and Port Type (MDI or MDIX). An explanation of each configuration item is given below.

ort Se	ettings					
Port	Enable	Description	Name	Speed	FDX Flow Ctrl	MDI/MDIX
2-1	•	100BaseTX ,RJ45.		Auto	Disable 💌	Auto 💌
2-2	•	100BaseTX ,RJ45.		Auto	Disable 💌	Auto 💌
2-3	•	100BaseTX ,RJ45.		Auto	Disable 💌	Auto 💌
2-4		100BaseTX ,RJ45.		Auto	Disable 💌	Auto 💌

Activate

Enable

Setting	Description	Factory Default
checked	Allows data transmission through the port.	enabled
unchecked	Immediately shuts off port access.	

Description

Setting	Description	Factory Default
Media type	Displays the media type for each module's port	N/A

Name

Setting	Description	Factory Default
Max. 63 Characters	Specify an alias for each port, and assist the administrator in	None
	remembering important information about the port.	
	E.g., PLC 1	

Port Transmission Speed

Setting	Description	Factory Default
Auto	Allows the port to use the IEEE 802.3u protocol to negotiate	Auto-nego
	with connected devices. The port and connected devices will	
	determine the best speed for that connection.	
100M-Full	Choose one of these fixed speed options if the opposing	
100M-Half	Ethernet device has trouble auto-negotiating for line speed.	
10M-Full		
10M-Half		

FDX Flow Control

Setting	Description	Factory Default
Enable	Enables flow control for this port when in auto-nego mode.	Disable
Disable	Disables flow control for this port when in auto-nego mode.	

This "FDX Flow Control" setting enables or disables the flow control capability of this port when the "port transmission speed" setting is in "auto" mode. The final result will be determined by the "auto" process between the EDS-828 and connected devices.

MDI/MDIX

Setting	Description	Factory Default
Auto	Allows the port to auto detect the port type of the opposing	Auto
	Ethernet device and change the port type accordingly.	
MDI	Choose the MDI or MDIX option if the opposing Ethernet device	
MDIX	has trouble auto-negotiating for port type.	

Network

The **Network** configuration allows users to modify the usual TCP/IP network parameters. An explanation of each configuration item is given below.

Network Parameters

General Settings

Auto IP Configuration Switch IP Address

Switch Subnet Mask

Default Gateway

1st DNS Server IP Address

2nd DNS Server IP Address

Disable 💌
192.168.127.253
255.255.255.0
Activate

Auto IP Configuration

Setting	Description	Factory Default
Disable	Set up the EDS-828's IP address manually.	Disable
By DHCP	The EDS-828's IP address will be assigned automatically by the	
	network's DHCP server.	
By BootP	The EDS-828's IP address will be assigned automatically by the	
	network's BootP server.	

Switch IP Address

Setting	Description	Factory Default
IP Address of the	Identifies the EDS-828 on a TCP/IP network.	192.168.127.253
EDS-828		

Switch Subnet Mask

Setting	Description	Factory Default
Subnet mask of the	Identifies the type of network to which the EDS-828 is	255.255.255.0
EDS-828	connected (e.g., 255.255.0.0 for a Class B network, or	
	255.255.255.0 for a Class C network).	

Default Gateway

Setting	Description	Factory Default
Default Gateway of the	The IP address of the router that connects the LAN to an outside	None
EDS-828	network.	

DNS IP Address

Setting	Description	Factory Default
1st DNS Server's	The IP address of the DNS Server used by your network. After	None
IP Address	entering the DNS Server's IP address, you can input the	
	EDS-828's url (e.g., www.eds.company.com) in your browser's	
	address field, instead of entering the IP address.	
2nd DNS Server's	The IP address of the DNS Server used by your network. The	None
IP Address	EDS-828 will try to locate the 2nd DNS Server if the 1st DNS	
	Server fails to connect.	

Time

System Time Settings	
Current Time	: (ex: 04:00:04)
Current Date	/ / (ex: 2002/11/13)
Daylight Saving Time	Month Week Day Hour
Start Date	• • •
End Date	
Offset	0 hour(s)
	Activate
System Up Time	0d0h1m27s
Time Zone	(GMT)Greenwich Mean Time: Dublin, Edinburgh, Lisbon, London
1st Time Server IP/Name	time.nist.gov
2nd Time Server IP/Name	
Time Server Query Period	600 sec
	Activate

The EDS-828 has a time calibration function based on information from an NTP server or user specified Time and Date information. Functions such as Auto warning "Email" can add real-time information to the message.

NOTE The EDS-828 does not have a real time clock. The user must update the Current Time and Current Date to set the initial time for the EDS-828 after each reboot, especially when the network doesn't have an Internet connection for NTP server or there is no NTP server on the LAN.

Current Time		
Setting	Description	Factory Default
User adjustable time.	The time parameter allows configuration of the local time in	None (hh:mm:ss)
	local 24-hour format.	

Current Date

Setting	Description	Factory Default
User adjustable date.	The date parameter allows configuration of the local date in	None
	yyyy-mm-dd format.	(yyyy/mm/dd)

Daylight Saving Time

Daylight saving time (also know as **DST** or **summer time**) involves advancing clocks (usually 1 hour) during the summer time to provide an extra hour of daylight in the afternoon.

Start Date

Setting	Description	Factory Default
User adjustable date.	The Start Date parameter allows users to enter the date that	None
	daylight saving time begins.	

End Date

Setting	Description	Factory Default
User adjustable date.	The End Date parameter allows users to enter the date that	None
	daylight saving time ends.	

Offset

Setting	Description	Factory Default
User adjustable date.	The offset parameter indicates how many hours forward the	None
	clock should be advanced.	

System Up Time

Indicates the EDS-828's up time from the last cold start. The unit is seconds.

Time Zone

Setting	Description	Factory Default
User selectable time	The time zone setting allows conversion from GMT (Greenwich	GMT (Greenwich
zone	Mean Time) to local time.	Mean Time)

NOTE Changing the time zone will automatically correct the current time. You should configure the time zone before setting the time.

Time Server IP/Name

Setting	Description	Factory Default
1st Time Server	IP or Domain address (e.g., 192.168.1.1 or	None
IP/Name	time.stdtime.gov.tw or time.nist.gov).	
2nd Time Server	The EDS-828 will try to locate the 2nd NTP Server if the 1st NTP	
IP/Name	Server fails to connect.	

Time Server Query Period

Setting	Description	Factory Default
Query Period	This parameter determines how frequently the time is updated	600 seconds
	from the NTP server.	

IEEE 1588 PTP

The following information is taken from the NIST website at http://ieee1588.nist.gov/intro.htm:

Time measurement can be accomplished using the IEEE Standard for a Precision Clock Synchronization Protocol for Networked Measurement and Control Systems (IEEE 1588-2008) to synchronize real-time clocks incorporated within each component of the electrical power system for power automation applications.

IEEE 1588, which was published in November 2002, expands the performance capabilities of Ethernet networks to control systems that operate over a communication network. In recent years an increasing number of electrical power systems have been using a more distributed architecture with network technologies that have less stringent timing specifications. IEEE 1588 generates a master-slave relationship between the clocks, and enforces the specific timing requirements in such power systems. All devices ultimately get their time from a clock known as the grandmaster clock. In its basic form, the protocol is intended to be administration free.

How Does an Ethernet Switch Affect 1588 Synchronization?

The following content is taken from the NIST website at http://ieee1588.nist.gov/switch.htm:

An Ethernet switch potentially introduces multi-microsecond fluctuations in the latency between the 1588 grandmaster clock and a 1588 slave clock. Uncorrected these fluctuations will cause synchronization errors. The magnitude of these fluctuations depend on the design of the Ethernet switch and the details of the communication traffic. Experiments with prototype implementations of IEEE 1588 indicate that with suitable care the effect of these fluctuations can be successfully managed. For example, use of appropriate statistics in the 1588 devices to recognized significant fluctuations and use suitable averaging techniques in the algorithms controlling the correction of the local 1588 clock will be the good design means to achieve the highest time accuracy.

Can Ethernet switches be designed to avoid the effects of these

fluctuations?

A switch may be designed to support IEEE 1588 to avoide the effects of queuing. In this case two modifications to the usual design of an Ethernet switch are necessary:

- The Boundary Clock functionality defined by IEEE 1588 must be implemented in the switch, and
- The switch must be configured such that it does not pass IEEE 1588 message traffic using the normal communication mechanisms of the switch.

Such an Ethernet switch will synchronize clocks directly connected to one of its ports to the highest possible accuracy.



slave

PTP Setting

system

Operation	n IEEE 1588/P	TP	_	
	Operation		Enable P	TP
Configura	ation IEEE 158	38/PTP		
	Clock Mode	•	Software v1	BC mode 🐱
	Sync Interva	al	1 🔽	
	Subdomair	n Name	_DFLT	
Status				
	Offset To M	aster(nsec)		
	Grandmast			
	Parent UUI	_		
	Clock Strate Clock Ident			
PTP Port		mer		
	Port		Port Enable	Port Status
	1-1	Enable	PortEnable	PTP_DISABLED
	1-1	Enable		PTP_DISABLED
	1-2			_
		Enable		PTP_DISABLED
	1-4	Enable		PTP_DISABLED
	2-1	Enable		PTP_DISABLED

Operation IEEE 1588/PTP

Setting	Description	Factory Default
Operation	Disable or enable IEEE 1588(PTP) operation	Disable

Configuration IEEE 1588/PTP

Setting	Description	Factory Default
Clock Mode	Support software-based IEEE 1588(PTP) mode	Disable
Sync Interval	Period for sending synchronization message (in seconds)	Disable
Sub-domain Name	Support _DFLT(Default) domain only	_DFLT

Status

Setting	Description	Factory Default
Offset To Master (nsec)	Deviation between local time and the reference clock (in	
	nanoseconds).	
Grandmaster UUID	When the clock has a port in PTP_SLAVE state, this member's	
	value is the value of the grand master clock's Uuid field of the	
	last Sync message received from the parent of the slave port.	
Parent UUID	When the clock has a port in PTP_SLAVE state, this member's	
	value is the value of the source-Uuid field of the last Sync	
	message received from the parent of the slave port.	
Clock Stratum	The stratum number describes one measure of the quality of a	4
	clock. Each clock is characterized by a stratum number used by	
	the best master clock algorithm as one parameter of clock	
	quality.	
Clock Identifier	Properties of the clock.	DFLT

PTP Port Settings

Setting	Description	Factory Default
Port Enable	Enable or disable PTP port operation.	None
Port Status	Display PTP port real status.	PTP_DISABLED

System File Update—By Remote TFTP

The EDS-828 supports saving your configuration file to a remote TFTP server or local host to allow other EDS-828 switches to use the same configuration at a later time, or saving the Log file for future reference. Loading pre-saved firmware or a configuration file from the TFTP server or local host is also supported for easy upgrading or configuration of the EDS-828.



TFTP Server IP/Name

Setting	Description	Factory Default
IP Address of TFTP	The IP or name of the remote TFTP server. Must be set up	None
Server	before downloading or uploading files.	

Configuration file path and name

Setting	Description	Factory Default
Max. 40 Characters	The path and file name of the EDS-828's configuration file in	None
	the TFTP server.	

Firmware file path and name

Setting	Description	Factory Default	
Max. 40 Characters	The path and file name of the EDS-828's firmware file.	None	

Log file path and name

Setting	Description	Factory Default	
Max. 40 Characters	The path and file name of the EDS-828's log file	None	

After setting up the desired path and file name, click on **Activate** to save the setting, and then click on **Download** to download the prepared file from the remote TFTP server, or click on **Upload** to upload the desired file to the remote TFTP server.

System File Update—By Local Import/Export



Configuration File

To export the configuration file of this EDS-828, click on **Export** to save it to the local host.

Log File

To export the Log file of this EDS-828, click on Export and save it to the local host.

NOTE Some operating systems will open the configuration file and log file directly in the web page. In such cases, right click on the "Export" button to save a file.

Upgrade Firmware

To import the firmware file of this EDS-828, click on **Browse** to select the firmware file already saved on your computer. The upgrade procedure will proceed automatically after clicking on **Import**.

Upload Configure Data

To import the configuration file of this EDS-828, click on **Browse** to select the configuration file already saved on your computer. The upgrade procedure will proceed automatically after clicking on **Import**.

System File Update—By Backup Media

ABC (Auto-Backup Configurator) Configuration	n
☑ Auto load ABC's system configurations when system boots up	Activate
Save the current configurations to ABC	Save
Load the ABC's configurations to Switch	Load

Auto load system configurations when system boots up

Setting	Description	Factory Default
Enable	Enables Auto load system configurations when system boots up	Enable
Disable	Disables Auto load system configurations when system boots up	

Save the current configurations to ABC

To export the current configuration file of the EDS-828, click on Save to save it to the ABC.

Load the ABC's configurations to the Switch

To import the configuration file of the EDS-828, click on Load to load it to the Switch

Restart

Restart	
	This function will restart MOXA EtherDevice Switch.
	Activate

This function is used to restart the Moxa EtherDevice Switch

Factory Default



The Factory Default function is included to give users a quick way of restoring the EDS-828's configuration settings to their factory default values. This function is available in the Console utility (serial or Telnet) and Web Browser interface.

NOTE After activating the Factory Default function, you will need to use the default network settings to re-establish a web-browser or Telnet connection with your EDS-828.

Using Port Trunking

Link Aggregation allows one or more links to be aggregated together to form a Link Aggregation Group. A MAC client can treat Link Aggregation Groups as if they were a single link.

The EDS-828's Port Trunking feature allows devices to communicate by aggregating up to four links in parallel, with a maximum of eight ports for each link. If one of the eight ports fails, the other seven ports will provide back up and share the traffic automatically.

Port trunking can be used to combine up to eight ports between two EDS-828 switches. If all ports on both switch units are configured as 100BASE-TX and they are operating in full duplex, the potential bandwidth of the connection will be 1600 Mbps.



The Port Trunking Concept

The EDS-828 allows a maximum of 4 trunk groups, with a maximum of 8 trunk ports for each trunk group. You can configure the trunk group to be "Static" or "LACP." Once the trunk group is set to "LACP," all of the ports making up that group will be set to LACP enabled. The ports in the "Static" trunk groups, and all the non-trunk ports that do not belong to any trunk group, will be set to LACP disabled. When the port is set to LACP enabled, it will exchange LACP PDU with its link partner, and will result in "Forwarding." If all of the ports in the same group are "Blocked" or "Disabled" or "Down" (link-down), the trunk group will not work, and the user will see "LACP Failed" for that trunk group in the user interface.

Port Trunking applies to connections between backbone devices as well as to connections in other network areas where traffic bottlenecks exist. Port Trunking provides the following benefits:

- Gives you more flexibility in setting up your network connections, since the bandwidth of a link can be expanded to 8 times the original bandwidth.
- Load sharing—MAC Client traffic may be distributed across multiple links.

Keep the following points in mind when configuring port trunking:

- **To avoid broadcast storms or loops** in your network while configuring a trunk, first disable or disconnect all ports that you want to add to the trunk or remove from the trunk. After you finish configuring the trunk, enable or re-connect the ports.
- Up to 4 port trunking groups (designated Trk1, Trk2, Trk3, Trk4) can be used for each EDS-828.
- Up to 8 ports can be inserted into each port trunk group. The EDS-828 allows a maximum of 4 "Standby" ports for each LACP trunk group. In another words, a maximum of 12 ports can belong to each LACP trunk group.
- The same transmission speed must be assigned to all ports belonging to one port trunking group. E.g., 100M Full, 100M Half, 10M Full, or 10M Half. The auto-negotiation function should be disabled for these ports.
- Full duplex operation only—Link Aggregation is supported only on point-to-point links with MACs operating in full duplex mode.
- Multipoint Aggregations—The mechanisms specified in this clause do not support aggregations among more than two systems.

When you activate port trunking settings, some advanced functions will either be set to factory default values, or disabled:

- Port stat, such as transmitting speed, duplex, and flow control will be set to the factory defaults.
- Communication Redundancy will be set to the factory default.
- 802.10 VLAN will be set to the factory default and will be disabled.
- Multicast Filtering will be set to the factory default.
- Port Lock will be set to the factory default and will be disabled.
- Set Device IP will be set to the factory default
- Mirror Port will be set to the factory default and will be disabled.

Configuring Port Trunking

The Port Trunking Settings page is used to assign ports to a Trunk Group.

Trunk Memt	: Group ber Por	ts	gs Trunk Type Name	Static 💌	Speed	FDX Flow Ctrl
Availa	ble Po		Up Name	I	Down	FDX Flow Ctrl
-	Full		Name		Obeen	
	1-1	Yes			Auto	Enable
	1-2	Yes			Auto	Enable
	1-3	Yes			Auto	Enable
	1-4	Yes			Auto	Enable
			A	ctivate		

Step 1: Select Trk1, Trk2, Trk3, or Trk 4 from the Trunk Group drop-down box.

Step 2: Select Static or LACP from the Trunk Type drop-down box.

Step 3: Under Member Ports and Available Ports, checkmark to select specific ports.

Step 4: Use the Up / Down buttons to add/remove designated ports to/from a trunk group.

Trunk Group (Maximum of 4 trunk groups)

Setting	Description	Factory Default	
Trk1, Trk2, Trk3, Trk4	Display or designate the Trunk Type and Member Ports for	Trk1	
	Trunk Group 1, 2, 3, or 4.		

Trunk Type

Setting	Description	Factory Default
Static	Designated Moxa proprietary trunking protocol	Static
LACP	Designated LACP (IEEE 802.3ad, Link Aggregation Control	Static
	Protocol)	

Member Ports/Available Ports

Setting	Description Factory [
Member/Available	Use Up/Down buttons to add/remove specific ports from	N/A
Ports	available ports to/from trunk group.	
Check box	Check to designate which ports to add or remove.	Unchecked
Port	Port number	N/A

Setting	Description	Factory Default	
Port description	Displays the media type for each module's port	N/A	
Name	Max. 63 Characters	N/A	
Speed	Indicates the transmission speed (100M-Full, 100M-Half,	N/A	
	10M-Full, or 10M-Half)		
DX Flow Control Indicates if the FDX flow control of this port is "Enabled" or		N/A	
	"Disabled."		
Up	Add designated ports into trunk group from available ports.	N/A	
Down	Remove designated ports from trunk group to available port.	N/A	

Trunk Table

Trunk Group	Member Port	Status	
Trk1 (Static)	2-1	Success	
	2-2	Success	
	2-3	Success	
	2-4	Success	
Trk2	3-1	Success	
(LACP)	3-2	Success	

Trunk Table

Setting	Description	
Trunk Group	ays the Trunk Type and Trunk Group.	
Member Port	lay which member ports belong to the trunk group.	
Status	ccess means port trunking is working properly.	
	Fail means port trunking is not working properly.	

Configuring SNMP

The EDS-828 supports SNMP V1/V2c/V3. SNMP V1 and SNMP V2c use a community string match for authentication, which means that SNMP servers access all objects with read-only or read/write permissions using the community string *public/private* (default value). SNMP V3, which requires you to select an authentication level of MD5 or SHA, is the most secure protocol. You can also enable data encryption to enhance data security.

SNMP security modes and security levels supported by the EDS-828 are shown in the following table. Select the security mode and level that will be used to communicate between the SNMP agent and manager.

Protocol	UI Setting	Authentication	Data	Method
Version		Туре	Encryption	
SNMP	V1, V2c Read	Community	No	Use a community string match for authentication
V1, V2c	Community	string		
	V1, V2c	Community	No	Use a community string match for authentication
	Write/Read	string		
	Community			
SNMP V3	No-Auth	No	No	Use account with admin or user to access objects
	MD5 or SHA	Authentication	No	Provides authentication based on HMAC-MD5, or
		based on MD5 or		HMAC-SHA algorithms. 8-character passwords
		SHA		are the minimum requirement for authentication.
	MD5 or SHA	Authentication	Data	Provides authentication based on HMAC-MD5 or
		based on MD5 or	encryption	HMAC-SHA algorithms, and data encryption key.
		SHA	key	8-character passwords and a data encryption key
				are the minimum requirements for authentication
				and encryption.

These parameters are configured on the SNMP page. A more detailed explanation of each parameter is given below the figure.

SNMP			
5	SNMP Read	/Write Settings	
		SNMP Versions	V1, V2c 💌
		V1,V2c Read Community	public
		V1,V2c Write/Read Community	private
		Admin Auth. Type	No-Auth 😽
		Admin Data Encryption Key	
		User Auth. Type	No-Auth 💌
		User Data Encryption Key	
1	Frap Setting	js	
		1st Trap Server IP/Name	
		1st Trap Community	public
		2nd Trap Server IP/Name	
		2nd Trap Community	public
٦	Frap Mode	Trap 💌	
		Retries (1~99) 1	
		Timeout (1~300s) 1	
F	Private MIB	information	
		Switch Object ID	enterprise.8691.7.14
			Activate

SNMP Read/Write Settings

SNMP Versions

Setting	Description	Factory Default
V1, V2c, V3, or	Select the SNMP protocol version used to manage the switch.	V1, V2c
V1, V2c, or		
V3 only		

V1, V2c Read Community

Setting	Description	Factory Default
V1, V2c Read	Use a community string match with a maximum of 30	public
Community	characters for authentication. This means that the SNMP agent	
	accesses all objects with read-only permissions using the	
	community string public.	

V1, V2c Write/Read Community

Setting	Description	Factory Default
V1, V2c Read/Write	Uses a community string match with a maximum of 30	private
Community	characters for authentication. This means that SNMP servers	
	access all objects with read/write permissions using the	
	community string private.	

For SNMP V3, there are two levels of privilege for different accounts to access the EDS-828. **Admin** privilege allows access, and authorization to read and write the MIB file. **User** privilege only allows reading the MIB file, but not authorization to write.

Setting	Description	Factory Default
No-Auth	Use admin. account to access objects.	No
	No authentication	
MD5-Auth	Provide authentication based on the HMAC-MD5 algorithms.	No
	8-character passwords are the minimum requirement for	
	authentication.	
SHA-Auth	Provide authentication based on the HMAC-SHA algorithms.	No
	8-character passwords are the minimum requirement for	
	authentication.	

Admin Data Encryption Key (for SNMP V1, V2c, V3, and V3 only)

Setting	Description	Factory Default
Enable	8-character data encryption key is the minimum requirement	No
	for data encryption (maximum of 30 characters)	
Disable	No data encryption	No

User Auth. Type (for SNMP V1, V2c, V3 and V3 only)

Setting	Description	Factory Default
No-Auth	Use admin account or user account to access objects. No	No
	authentication.	
MD5-Auth	Provides authentication based on the HMAC-MD5 algorithms.	No
	8-character passwords are the minimum requirement for	
	authentication.	
SHA-Auth	Provides authentication based on the HMAC-SHA algorithms.	No
	8-character passwords are the minimum requirement for	
	authentication.	

User Data Encryption Key (for SNMP V1, V2c, V3 and V3 only)

Setting	Description	Factory Default
Enable	8-character data encryption key is the minimum requirement	No
	for data encryption (maximum of 30 characters)	
Disable	No data encryption	No

Trap Settings

SNMP Trap Mode

In Trap mode, the SNMP agent sends a SNMPv1 trap PDU to the NMS. No acknowledgment is sent back from the NMS so the agent has no way of knowing if the trap reached the NMS.

Trap Mode		
Tra	ip 🔽	
Retr	ies (1~99) 1	
Timeout (1~300s) 1		

SNMP Inform Mode

SNMPv2 provides an inform mechanism. When an inform message is sent from the SNMP agent to the NMS, the receiver sends a response to the sender acknowledging receipt of the event. This behavior is similar to that of the get and set request. If the SNMP agent doesn't receive a response from the NMS for a period of time, the agent will resend the trap to the NMS agent. The maximum timeout time is 300 seconds (default is 1 second), and the maximum number of retries is 99 times (default is 1 time). When the SNMP agent receives acknowledgement from the NMS, it will stop resending the inform messages.

Trap Mode			
Inform 💌			
Retries (1~99) 1			
Timeout (1~300s) 1			

Trap Server IP/Name

Setting	Description	Factory Default
IP or Name	Enter the IP address or name of the Trap Server used by your	None
	network.	

Trap Community

Setting	Description	Factory Default
character string	Use a community string match for authentication (maximum of	public
	30 characters).	

Inform Mode Select

Setting	Description	Factory Default
Retries	Enter Inform Retry number	1
Time out	Enter Inform Timeout window	1

Private MIB information

Switch Object ID

Setting	Description	Factory Default
8691.7.14	The EDS-828's enterprise value	Fixed

NOTE: The Switch Object ID cannot be changed.

Using Communication Redundancy

Setting up Communication Redundancy on your network helps protect critical links against failure, protects against network loops, and keeps network downtime at a minimum.

The Communication Redundancy function allows the user to set up redundant loops in the network to provide a backup data transmission route in the event that a cable is inadvertently disconnected or damaged. This feature is particularly important for industrial applications, since it could take several minutes to locate the disconnected or severed cable. For example, if the EDS-828 is used as a key communications component of a production line, several minutes of downtime could result in a big loss in production and revenue. The EDS-828 supports three different protocols to support this communication redundancy function—**Rapid Spanning Tree/ Spanning Tree Protocol (IEEE 802.1w/1D), Turbo Ring, and Turbo Ring V2**.

When configuring a redundant ring, all switches on the same ring must be configured to use the same redundancy protocol. You cannot mix the "Turbo Ring," "Turbo Ring V2," and STP/RSTP protocols on the same ring. The following table lists the key differences between each feature. Use this information to evaluate the benefits of each, and then determine which features are most suitable for your network.

	Turbo Ring V2	Turbo Ring	Turbo Chain	STP	RSTP
Topology	Ring	Ring	Chain	Ring, Mesh	Ring, Mesh
Recovery	< 20 ms	< 300 ms	< 20 ms	Up to 30 seconds	Up to 5 seconds
Time					

NOTE Most of Moxa's managed switches now support two proprietary Turbo Ring protocols:

- 1. "Turbo Ring" refers to the original version of Moxa's proprietary redundant ring protocol, which has a recovery time of under 300 ms.
- 2. "Turbo Ring V2" refers to the new generation Turbo Ring, which has a recovery time of under 20 ms.

In this manual, we use the terminology "Turbo Ring" ring and "Turbo Ring V2" ring to differentiate between rings configured for one or the other of these protocols.

Gigabit Ethernet Redundant Ring Capability (< 50 ms)

Ethernet has become the default data communications medium for industrial automation applications. In fact, Ethernet is often used to integrate video, voice, and high-rate industrial application data transfers into one network. The EDS-828, which comes equipped with a redundant Gigabit Ethernet protocol called Gigabit Turbo Ring, gives system maintainers a convenient means of setting up a versatile yet stable Gigabit Ethernet network. With Gigabit Turbo Ring, if any segment of the network gets disconnected, your automation system will be back to normal in less than 300 ms (Turbo Ring) or 50 ms (Turbo Ring V2).

The Turbo Ring Concept

The Turbo Ring and Turbo Ring V2 protocols identify one switch as the **master** of the network, and then automatically block packets from traveling through any of the network's redundant loops. In the event that one branch of the ring gets disconnected from the rest of the network, the protocol automatically readjusts the ring so that the part of the network that was disconnected can reestablish contact with the rest of the network.



The user does not need to configure any of the switches as the master to use Turbo Ring or Turbo Ring V2. If none of the switches in the ring is configured as the master, then the protocol will automatically assign master status to one of the switches. In fact, the master is only used to identify which segment in the redundant ring acts as the backup path. In the following subsections, we explain how the redundant path is selected for rings configured for Turbo Ring, and Turbo Ring V2.

Determining the Redundant Path of a "Turbo Ring" Ring

In this case, the redundant segment (i.e., the segment that will be blocked during normal operation) is determined by the number of EDS-828 units that make up the ring, and where the ring master is located.







Ring Coupling Configuration

For some systems, it may not be convenient to connect all devices in the system to create one BIG redundant ring, since some devices could be located in a remote area. For these systems, "Ring Coupling" can be used to separate the devices into different smaller redundant rings, but in such a way that they can still communicate with each other.



ATTENTION

In a VLAN environment, you must set "Redundant Port," "Coupling Port," and "Coupling Control Port" as "Trunk Port," since these ports act as the "backbone" to transmit all packets of different VLANs to different EDS-828 units.



To configure the Ring Coupling function for a "Turbo Ring" ring, select two EDS-828 units (e.g., Switch A and B in the above figure) in the ring, and another two EDS-828 units in the adjacent ring (e.g., Switch C and D).

Decide which two ports in each switch are appropriate to be used as coupling ports, and then link them together. Next, assign one switch (e.g., Switch A) to be the "coupler," and connect the coupler's coupling control port with Switch B (for this example). The coupler switch (i.e., Switch A) will monitor switch B through the coupling control port to determine whether or not the coupling port's backup path should be recovered.



Note that the ring coupling settings for a "Turbo Ring V2" ring are different from a "Turbo Ring" ring. For Turbo Ring V2, Ring Coupling is enabled by configuring the "Coupling Port (Primary)" on Switch B, and the "Coupling Port (Backup)" on Switch A only. You do not need to set up a coupling control port, so that a "Turbo Ring V2" ring does not use a coupling control line.

The "Coupling Port (Backup)" on Switch A is used for the backup path, and connects directly to an extra network port on Switch C. The "Coupling Port (Primary)" on Switch B monitors the status of the main path, and connects directly to an extra network port on Switch D. With ring coupling established, Switch A can activate the backup path as soon as it detects a problem with the main path.



ATTENTION

Ring Coupling only needs to be enabled on one of the switches serving as the Ring Coupler. The Coupler must designate different ports as the two Turbo Ring ports and the coupling port.

NOTE You do not need to use the same EDS-828 unit for both Ring Coupling and Ring Master.

Dual-Ring Configuration (applies only to "Turbo Ring V2")

The "dual-ring" option provides another ring coupling configuration, in which two adjacent rings share one switch. This type of configuration is ideal for applications that have inherent cabling difficulties.



Dual-Homing Configuration (applies only to "Turbo Ring V2")

The "dual-homing" option uses a single Ethernet switch to connect two networks. The primary path is the operating connection, and the backup path is a back-up connection that is activated in the event that the primary path connection fails.


Configuring "Turbo Ring" and "Turbo Ring V2"

Use the **Communication Redundancy** page to configure select "Turbo Ring" or "Turbo Ring V2." Note that configuration pages for these two protocols are different.

Configuring "Turbo Ring"

Communication Re	edundar	ıcy	
Current Status			
Now Active Master/Slave	None 		
Redundant Ports S	tatus	1st Port 2nd Port	
Ring Coupling Ports Coupling Po Coupling Co	ort		
Settings	Sintion 1 on		
Redundancy Protoc	ol	Turbo Ring	•
Redundant Ports	1st Port 2nd Port	1-1 • 1-2 •	
Enable Ring C Coupling Po		1-3 🗸	
Coupling Co	ontrol Port	1-4 💌	
	Activate		

Explanation of "Current Status" Items

Now Active

Shows which communication protocol is in use: Turbo Ring, Turbo Ring V2, RSTP, or none.

Master/Slave

Indicates whether or not this EDS-828 is the Master of the Turbo Ring. (This field appears only when selected to operate in Turbo Ring or Turbo Ring V2 mode.)

NOTE The user does not need to set the master to use Turbo Ring. If no master is set, the Turbo Ring protocol will assign master status to one of the EDS-828 units in the ring. The master is only used to determine which segment serves as the backup path.

Redundant Port Status (1st Port, 2nd Port)

Ring Coupling Ports Status (coupling Port, Coupling Control Port)

The "Ports Status" indicators show **Forwarding** for normal transmission, **Blocking** if this port is connected to a backup path and the path is blocked, and **Link down** if there is no connection.

Explanation of "Settings" Items

Redundancy Protocol

Setting	Description	Factory Default
Turbo Ring	Select this item to change to the Turbo Ring configuration page.	RSTP (IEEE
Turbo Ring V2	Select this item to change to the Turbo Ring V2 configuration	802.1w/1D) (No
	Page.	ports are enabled.)
RSTP (IEEE	Select this item to change to the RSTP configuration page.	
802.1w/1D)		

Set as Master

Setting	Description	Factory Default
Enable/Disable	Select this EDS-828 as Master	Not checked.
Disabled	Do not select this EDS-828 as Master.	

Redundant Ports

Setting	Description	Factory Default
1st Port	Select any port of the EDS-828 to be one of the redundant ports.	1-1
2nd Port	Select any port of the EDS-828 to be one of the redundant ports.	1-2

Enable Ring Coupling

Setting	Description	Factory Default
Enable/Disable	Select this EDS-828 as Coupler	Not checked.
Disable	Do not select this EDS-828 as coupler.	

Coupling Ports

Setting	Description	Factory Default
Coupling Port	Select any port of the EDS-828 to be the coupling port	1-3

Coupling Control Port

Setting	Description	Factory Default
Coupling Control Port	Select any port of the EDS-828 to be the coupling port	1-4

Configuring "Turbo Ring V2"

Communication R	edundancy
Current Status	
Now Active	None
Ring 1	Ring 2
Status	Status
Master/Slave	Master/Slave
1st Ring Port Status	1st Ring Port Status
2nd Ring Port Status	2nd Ring Port Status
Coupling	
Mode	-
Coupling Port status	Primary Port Backup Port
Settings	
Redundancy Protocol	Turbo Ring V2
🔽 Enable Ring 1	Enable Ring 2
🗖 Set as Master	🗖 Set as Master
Redundant Ports	1st Port 4-1 🔽 Redundant Ports 1st Port 1-1 🗾
	2nd Port 4-2 2nd Port 1-1
🔲 Enable Ring Couplin	g
Coupling Mode	Dual Homing 🔽
Primary Port	1-1 Backup Port 1-1
	Activate

NOTE When using the Dual-Ring architecture, users must configure settings for both Ring 1 and Ring 2. In this case, the status of both rings will appear under "Current Status."

Explanation of "Current Status" Items

Now Active

Shows which communication protocol is in use: **Turbo Ring, Turbo Ring V2, RSTP**, or **none**.

Ring 1/2—Status

Shows Healthy if the ring is operating normally, and shows Break if the ring's backup link is active.

Ring 1/2—Master/Slave

Indicates whether or not this EDS-828 is the Master of the Turbo Ring. (This field appears only when selected to operate in Turbo Ring or Turbo Ring V2 mode.)

NOTE The user does not need to set the master to use Turbo Ring. If no master is set, the Turbo Ring protocol will assign master status to one of the EDS-828 units in the ring. The master is only used to determine which segment serves as the backup path.

Ring 1/2—1st Ring Port Status

Ring 1/2—2nd Ring Port Statu

The "Ports Status" indicators show *Forwarding* for normal transmission, *Blocking* if this port is connected to a backup path and the path is blocked, and *Link down* if there is no connection.

Coupling—Mode

Indicates either None, Dual Homing, or Ring Coupling.

Coupling—Coupling Port status

Indicates either Primary, or Backup.

Explanation of "Settings" Items

Redundancy Protocol

Setting	Description	Factory Default
Turbo Ring	Select this item to change to the Turbo Ring configuration page.	RSTP (IEEE
		802.1w/1D) (No
Turbo Ring V2	Select this item to change to the Turbo Ring V2 configuration	ports are enabled.)
	Page.	
RSTP (IEEE	Select this item to change to the RSTP configuration page.	
802.1w/1D)		

Enable Ring 1

Setting	Description	Factory Default
Enable	Enable the Ring 1 settings	Checked.
Disable	Disable the Ring 1 settings	

Enable Ring 2*

Setting	Description	Factory Default
Enable	Enable the Ring 2 settings	Not checked.
Disable	Disable the Ring 2 settings	

*You should enable both Ring 1 and Ring 2 when using the Dual-Ring architecture.

Set as Master

Setting	Description	Factory Default
Enable	Select this EDS-828 as Master	Not checked.
Disable	Do not select this EDS-828 as Master	

Redundant Ports

Setting	Description	Factory Default
1st Port	Select any port of the EDS-828 to be one of the redundant	Ring 1: 1st port of
	ports.	last IM module
		Ring 2: not
		defined * *

Setting	Description	Factory Default
2nd Port	Select any port of the EDS-828 to be one of the redundant	Ring 1:2nd port of
	ports.	last IM module
		Ring 2: not
		defined * *

Setting	Description	Factory Default
Enable	Select this EDS-828 as Coupler	Not checked
Disable	Do not select this EDS-828 as Coupler	

Coupling Mode

uration Primary Port: not
defined**
Backup Port: not
defined**
up) Coupling Port: not
defined**
ary) Coupling Port: not
defined**
าส

Primary/Backup Port

Setting	Description	Factory Default
Primary Port	Select any port of the EDS-828 to be the primary ports.	not defined * *
Backup Port	Select any port of the EDS-828 to be the backup port.	not defined**

**You should manually adjust this port to another available port before enabling the architecture.

The Turbo Chain Concept

Moxa's Turbo Chain is an advanced software-technology that gives network administrators the flexibility of constructing any type of redundant network topology. When using the "chain" concept, you first connect the Ethernet switches in a chain and then simply link the two ends of the chain to an Ethernet network, as illustrated in the following figure.

Turbo Chain can be used on industrial networks that have a complex topology. If the industrial network uses a multi-ring architecture, Turbo Chain can be used to create flexible and scalable topologies with a fast media-recovery time.



- 1. Select the Head switch, Tail switch, and Member switches.
- 2. Configure one port as the Head port and one port as the Member port in the Head switch, configure one port as the Tail port and one port as the Member port in the Tail switch, and configure two ports as Member ports in each of the Member switches.
- 3. Connect the Head switch, Tail switch, and Member switches as shown in the diagram.

The path connecting to the Head port is the main path, and the path connecting to the Tail port is the back up path of the Turbo Chain. Under normal conditions, packets are transmitted through the Head Port to the LAN Network. If any Turbo Chain path is disconnected, the Tail Port will be activated to continue packet transmission.

Configuring "Turbo Chain"

Head Switch Configuration

Communication	Redundancy		
Current Status			
Now Active	None		
Settings			
Redundancy Protocol	Turbo Chain	•	
Role	Head 💌		
Port Role	Port Num		Port Status
Head Port	1-1 🛩		
Member Port	1-2 💌		
		Activate	

Member Switch Configuration

Communication	Redundancy	
Current Status		
Now Active	None	
Settings		
Redundancy Protocol	Turbo Chain	
Role	Member 💌	
Port Role	Port Num	Port Status
1st Member Port	1-1 💌	
2nd Member Port	1-2 💌	
	Activat	е

Tail Switch Configuration

Communication Current Status	Redundancy		
Now Active	None		
Settings			
Redundancy Protocol	Turbo Chain	~	
Role	Tail 💌		
Port Role	Port Num		Port Status
Tail Port	1-1 💌		
Member Port	1-2 💌		
		Activate	

Explanation of "Current Status" Items

Now Active

Shows which communication protocol is in use: Turbo Ring, Turbo Ring V2, RSTP, Turbo Chain or None.

The "Ports Status" indicators show *Forwarding* for normal transmission, *Blocked* if this port is connected to the Tail port as a backup path and the path is blocked, and *Link down* if there is no connection.

Explanation of "Settings" Items

Redundancy Protocol

Setting	Description	Factory Default
Turbo Ring	Select this item to change to the Turbo Ring configuration page.	None
Turbo Ring V2	Select this item to change to the Turbo Ring V2 configuration	
	page.	
Turbo Chain	Select this item to change to the Turbo Chain configuration	
	page	
RSTP (IEEE	Select this item to change to the RSTP configuration page.	
802.1W/1D)		
None	Ring redundancy is not active	

Role

Setting	Description	Factory Default
Head	Select this EDS as Head Switch	Member
Member	Select this EDS as Member Switch	
Tail	Select this EDS as Tail Switch	

Head Role

Setting	Description	Factory Default
Head Port	Select any port of the EDS to be the head port.	port 1-1
Member Port	Select any port of the EDS to be the member port.	port 1-2

Member Role

Setting	Description	Factory Default
1st Member port	Select any port of the EDS to be the 1st member port	port 1-1
2nd Member port	Select any port of the EDS to be the 2nd member port	port 1-2

Tail Role

Setting	Description	Factory Default
Tail Port	Select any port of the EDS to be the tail port.	port 1-1
Member Port	Select any port of the EDS to be the member port.	port 1-2

The STP/RSTP Concept

Spanning Tree Protocol (STP) was designed to help reduce link failures in a network, and provide protection from loops. Networks that have a complicated architecture are prone to broadcast storms caused by unintended loops in the network. The EDS-828's STP feature is disabled by default. To be completely effective, you must enable RSTP/STP on every EDS-828 connected to your network.

Rapid Spanning Tree Protocol (RSTP) implements the Spanning Tree Algorithm and Protocol defined by IEEE Std 802.1w-2001. RSTP provides the following benefits:

- The topology of a bridged network will be determined much more quickly compared to STP.
- RSTP is backward compatible with STP, making it relatively easy to deploy. For example:

Defaults to sending 802.1D style BPDUs if packets with this format are received.

STP (802.1D) and RSTP (802.1w) can operate on different ports of the same EDS-828. This feature is particularly helpful when the EDS-828's ports connect to older equipment, such as legacy switches.

You get essentially the same functionality with RSTP and STP. To see how the two systems differ, see the *Differences between RSTP and STP* section in this chapter.

NOTE The STP protocol is part of the IEEE Std 802.1D, 1998 Edition bridge specification. The explanation given below uses bridge instead of switch.

What is STP?

STP (802.1D) is a bridge-based system that is used to implement parallel paths for network traffic. STP uses a loop-detection process to:

- Locate and then disable less efficient paths (i.e., paths that have a lower bandwidth).
- Enable one of the less efficient paths if the most efficient path fails.

The figure below shows a network made up of three LANs separated by three bridges. Each segment uses at most two paths to communicate with the other segments. Since this configuration can give rise to loops, the network will overload if STP is NOT enabled.



If STP is enabled, it will detect duplicate paths and prevent, or *block*, one of them from forwarding traffic. In the following example, STP determined that traffic from LAN segment 2 to LAN segment 1 should flow through Bridges C and A because this path has a greater bandwidth and is therefore more efficient.



What happens if a link failure is detected? As shown in next figure, the STP process reconfigures the network so that traffic from LAN segment 2 flows through Bridge B.



STP will determine which path between each bridged segment is most efficient, and then assigns a specific reference point on the network. When the most efficient path has been identified, the other paths are blocked. In the previous 3 figures, STP first determined that the path through Bridge C was the most efficient, and as a result, blocked the path through Bridge B. After the failure of Bridge C, STP re-evaluated the situation and opened the path through Bridge B.

How STP Works

When enabled, STP determines the most appropriate path for traffic through a network. The way it does this is outlined in the sections below.

STP Requirements

Before STP can configure the network, the system must satisfy the following requirements:

- Communication between all the bridges. This communication is carried out using Bridge Protocol Data Units (BPDUs), which are transmitted in packets with a known multicast address.
- Each bridge must have a Bridge Identifier that specifies which bridge acts as the central reference point, or Root Bridge, for the STP system—bridges with a lower Bridge Identifier are more likely to be designated as the Root Bridge. The Bridge Identifier is calculated using the MAC address of the bridge and a priority defined for the bridge. The default priority of EDS-828 is 32768.
- Each port has a cost that specifies the efficiency of each link. The efficiency cost is usually determined by the bandwidth of the link, with less efficient links assigned a higher cost. The following table shows the default port costs for a switch:

Port Speed	Path Cost 802.1D, 1998 Edition	Path Cost 802.1w-2001
10 Mbps	100	2,000,000
100 Mbps	19	200,000
1000 Mbps	4	20,000

STP Calculation

The first step of the STP process is to perform calculations. During this stage, each bridge on the network transmits BPDUs. The following items will be calculated:

- Which bridge should be the Root Bridge. The Root Bridge is the central reference point from which the network is configured.
- The Root Path Costs for each bridge. This is the cost of the paths from each bridge to the Root Bridge.
- The identity of each bridge's Root Port. The Root Port is the port on the bridge that connects to the Root Bridge via the most efficient path. In other words, the port connected to the Root Bridge via the path with the lowest Root Path Cost. The Root Bridge, however, does not have a Root Port.
- The identity of the Designated Bridge for each LAN segment. The Designated Bridge is the bridge with the lowest Root Path Cost from that segment. If several bridges have the same Root Path Cost, the one with the lowest Bridge Identifier becomes the Designated Bridge. Traffic transmitted in the direction of the Root Bridge will flow through the Designated Bridge. The port on this bridge that connects to the segment is called the Designated Bridge Port.

STP Configuration

After all the bridges on the network agree on the identity of the Root Bridge, and all other relevant parameters have been established, each bridge is configured to forward traffic only between its Root Port and the Designated Bridge Ports for the respective network segments. All other ports are blocked, which means that they will not be allowed to receive or forward traffic.

STP Reconfiguration

Once the network topology has stabilized, each bridge listens for Hello BPDUs transmitted from the Root Bridge at regular intervals. If a bridge does not receive a Hello BPDU after a certain interval (the Max Age time), the bridge assumes that the Root Bridge, or a link between itself and the Root Bridge, has gone down. This will trigger the bridge to reconfigure the network to account for the change. If you have configured an SNMP trap destination, when the topology of your network changes, the first bridge to detect the change sends out an SNMP trap.

Differences between RSTP and STP

RSTP is similar to STP, but includes additional information in the BPDUs that allow each bridge to confirm that it has taken action to prevent loops from forming when it decides to enable a link to a neighboring bridge. Adjacent bridges connected via point-to-point links will be able to enable a link without waiting to ensure that all other bridges in the network have had time to react to the change. The main benefit of RSTP is that the configuration decision is made locally rather than network-wide, allowing RSTP to carry out automatic configuration and restore a link faster than STP.

STP Example

The LAN shown in the following figure has three segments, with adjacent segments connected using two possible links. The various STP factors, such as Cost, Root Port, Designated Bridge Port, and Blocked Port are shown in the figure.



- Bridge A has been selected as the Root Bridge, since it was determined to have the lowest Bridge Identifier on the network.
- Since Bridge A is the Root Bridge, it is also the Designated Bridge for LAN segment 1. Port 1 on Bridge A is selected as the Designated Bridge Port for LAN Segment 1.
- Ports 1 of Bridges B, C, X, and Y are all Root Ports sine they are nearest to the Root Bridge, and therefore have the most efficient path.
- Bridges B and X offer the same Root Path Cost for LAN segment 2. However, Bridge B was selected as the
 Designated Bridge for that segment since it has a lower Bridge Identifier. Port 2 on Bridge B is selected as
 the Designated Bridge Port for LAN Segment 2.
- Bridge C is the Designated Bridge for LAN segment 3, because it has the lowest Root Path Cost for LAN Segment 3:
 - The route through Bridges C and B costs 200 (C to B=100, B to A=100)
 - > The route through Bridges Y and B costs 300 (Y to B=200, B to A=100)
- The Designated Bridge Port for LAN Segment 3 is Port 2 on Bridge C.

Using STP on a Network with Multiple VLANs

IEEE Std 802.1D, 1998 Edition, does not take into account VLANs when calculating STP information—the calculations only depend on the physical connections. Consequently, some network configurations will result in VLANs being subdivided into a number of isolated sections by the STP system. You must ensure that every VLAN configuration on your network takes into account the expected STP topology and alternative topologies that may result from link failures.

Port Speed	Path Cost 802.1D,	Path Cost
	1998 Edition	802.1w-2001
10 Mbps	100	2,000,000
100 Mbps	19	200,000
1000 Mbps	4	20,000

The following figure shows an example of a network that contains VLANs 1 and 2. The VLANs are connected using the 802.1Q-tagged link between Switch B and Switch C. By default, this link has a port cost of 100 and is automatically blocked because the other Switch-to-Switch connections have a port cost of 36 (18+18). This means that both VLANs are now subdivided—VLAN 1 on Switch units A and B cannot communicate with VLAN 1 on Switch C, and VLAN 2 on Switch units A and C cannot communicate with VLAN 2 on Switch B.



To avoid subdividing VLANs, all inter-switch connections should be made members of all available 802.1Q VLANs. This will ensure connectivity at all times. For example, the connections between Switches A and B, and between Switches A and C should be 802.1Q tagged and carrying VLANs 1 and 2 to ensure connectivity.

See the "Configuring Virtual LANs" section for more information about VLAN Tagging.

Configuring STP/RSTP

The following figures indicate which Spanning Tree Protocol parameters can be configured. A more detailed explanation of each parameter is given below the figure.

OMMUNIC Current St Now Acti Root/Not Settings	/e None	ndancy			
Redundar Bridge Pr Forwardin	iority 32768 💌 g Delay 15 (10r		e 2 (10ms) 20 (10ms)		
Port	Enable RSTP	Port Priority	Port Cost	Status	
1-1		128 💌	200000		-
1-2		128 💌	200000		
1-3		128 💌	200000		
1-4		128 💌	200000		
2-1		128 💌	200000		
2-2		128 💌	200000		- -
		A	ctivate		_

At the top of this page, the user can check the "Current Status" of this function. For RSTP, you will see:

Now Active:

This field will show which communication protocol is being used—Turbo Ring, RSTP, or neither.

Root/Not Root

This field will appear only when selected to operate in RSTP mode. It indicates whether or not this EDS-828 is the Root of the Spanning Tree (the root is determined automatically).

At the bottom of this page, the user can configure the "Settings" of this function. For RSTP, you can configure:

Protocol of Redundancy

Setting	Description	Factory Default
Turbo Ring	Select this item to change to the Turbo Ring configuration page.	None
RSTP (IEEE	Select this item to change to the RSTP configuration page.	None
802.1w/1D)		

Bridge priority

Setting	Description	Factory Default
Numerical value	Increase this device's bridge priority by selecting a lower	32768
selected by user	number. A device with a higher bridge priority has a greater	
	chance of being established as the root of the Spanning Tree	
	topology.	

Forwarding Delay

Setting	Description	Factory Default
Numerical value input	The amount of time this device waits before checking to see if it	15 (sec.)
by user	should change to a different state.	

Hello time (sec.)

Setting	Description	Factory Default
Numerical value input	The root of the Spanning Tree topology periodically sends out a	2
by user	"hello" message to other devices on the network to check if the	
	topology is healthy. The "hello time" is the amount of time the	
	root waits between sending hello messages.	

Max. Age (sec.)

Setting	Description	Factory Default
Numerical value input	If this device is not the root, and it has not received a hello	20
by user	message from the root in an amount of time equal to "Max.	
	Age," then this device will reconfigure itself as a root. Once two	
	or more devices on the network are recognized as a root, the	
	devices will renegotiate to set up a new Spanning Tree	
	topology.	

Enable STP per Port

Setting	Description	Factory Default
Enable/Disable	Select to enable the port as a node on the Spanning Tree	Disabled
	topology.	

NOTE We suggest not enabling the Spanning Tree Protocol once the port is connected to a device (PLC, RTU, etc.) as opposed to network equipment. The reason is that it will cause unnecessary negotiation.

Port Priority

Setting	Description	Factory Default
Numerical value	Increase this port's priority as a node on the Spanning Tree	128
selected by user	topology by inputting a lower number.	

Port Cost

Setting	Description	Factory Default
Numerical value input	Input a higher cost to indicate that this port is less suitable as a	200000
by user	node for the Spanning Tree topology.	

Port Status

Indicates the current Spanning Tree status of this port. "Forwarding" for normal transmission, or "Blocking" to block transmission.

Configuration Limits of RSTP/STP

The Spanning Tree Algorithm places limits on three of the configuration items described above:

[Eq. 1]: 1 sec \leq Hello Time \leq 10 sec

[Eq. 2]: 6 sec \leq Max. Age \leq 40 sec

[Eq. 3]: 4 sec \leq Forwarding Delay \leq 30 sec

These three variables are further restricted by the following two inequalities:

[Eq. 4]: 2 * (Hello Time + 1 sec) \leq Max. Age \leq 2 * (Forwarding Delay – 1 sec)

The EDS-828's firmware will alert you immediately if any of these restrictions are violated. For example, setting

Hello Time = 5 sec, Max. Age = 20 sec, and Forwarding Delay = 4 sec does not violate Eqs. 1 through 3, but does violate Eq. 4, since in this case,

2 * (Hello Time + 1 sec) = 12 sec, and <math>2 * (Forwarding Delay - 1 sec) = 6 sec.

You can remedy the situation in any number of ways. One solution is simply to increase the Forwarding Delay value to at least 11 sec.

HINT: Take the following steps to avoid guessing:

Step 1: Assign a value to "Hello Time" and then calculate the left most part of Eq. 4 to get the lower limit of "Max. Age."

Step 2: Assign a value to "Forwarding Delay" and then calculate the right most part of Eq. 4 to get the upper limit for "Max. Age."

Step 3: Assign a value to "Forwarding Delay" that satisfies the conditions in Eq. 3 and Eq. 4.

Using Traffic Prioritization

The EDS-828's traffic prioritization capability provides Quality of Service (QoS) to your network by making data delivery more reliable. You can prioritize traffic on your network to ensure that high priority data is transmitted with minimum delay. Traffic can be controlled by a set of rules to obtain the required Quality of Service for your network. The rules define different types of traffic and specify how each type should be treated as it passes through the switch. The EDS-828 can inspect both IEEE 802.1p/1Q layer 2 CoS tags, and even layer 3 TOS information to provide consistent classification of the entire network. The EDS-828's QoS capability improves the performance and determinism of industrial networks for mission critical applications.

The Traffic Prioritization Concept

What is Traffic Prioritization?

Traffic prioritization allows you to prioritize data so that time-sensitive and system-critical data can be transferred smoothly and with minimal delay over a network. The benefits of using traffic prioritization are:

- Improve network performance by controlling a wide variety of traffic and managing congestion.
- Assign priorities to different categories of traffic. For example, set higher priorities for time-critical or business-critical applications.
- Provide predictable throughput for multimedia applications, such as video conferencing or voice over IP, and minimize traffic delay and jitter.
- Improve network performance as the amount of traffic grows. This will save cost by reducing the need to keep adding bandwidth to the network.

How Traffic Prioritization Works

Traffic prioritization uses the four traffic queues that are present in your EDS-828 to ensure that high priority traffic is forwarded on a different queue from lower priority traffic. This is what provides Quality of Service (QoS) to your network.

The EDS-828's traffic prioritization depends on two industry-standard methods:

- IEEE 802.1D—a layer 2 marking scheme.
- Differentiated Services (DiffServ)—a layer 3 marking scheme.

IEEE 802.1D Traffic Marking

The IEEE Std 802.1D, 1998 Edition marking scheme, which is an enhancement to IEEE Std 802.1D, enables Quality of Service on the LAN. Traffic service levels are defined in the IEEE 802.1Q 4-byte tag, which is used to carry VLAN identification as well as IEEE 802.1p priority information. The 4-byte tag immediately follows the destination MAC address and Source MAC address.

The IEEE Std 802.1D, 1998 Edition priority marking scheme assigns an IEEE 802.1p priority level between 0 and 7 to each frame. This determines the level of service that that type of traffic should receive. Refer to the table below for an example of how different traffic types can be mapped to the eight IEEE 802.1p priority levels.

IEEE 802.1p Priority Level	IEEE 802.1D Traffic Type
0	Best Effort (default)
1	Background
2	Standard (spare)
3	Excellent Effort (business critical)
4	Controlled Load (streaming multimedia)
5	Video (interactive media); less than 100 milliseconds of latency and jitter
6	Voice (interactive voice); less than 10 milliseconds of latency and jitter
7	Network Control Reserved traffic

Even though the IEEE 802.1D standard is the most widely used prioritization scheme in the LAN environment, it still has some restrictions:

- It requires an additional 4-byte tag in the frame, which is normally optional in Ethernet networks. Without this tag, the scheme cannot work.
- The tag is part of the IEEE 802.1Q header, so to implement QoS at layer 2, the entire network must implement IEEE 802.1Q VLAN tagging.

It is only supported on a LAN and not across routed WAN links, since the IEEE 802.1Q tags are removed when the packets pass through a router.

Differentiated Services (DiffServ) Traffic Marking

DiffServ is a Layer 3 marking scheme that uses the DiffServ Code Point (DSCP) field in the IP header to store the packet priority information. DSCP is an advanced intelligent method of traffic marking because you can choose how your network prioritizes different types of traffic. DSCP uses 64 values that map to user-defined service levels, allowing you to establish more control over network traffic.

Advantages of DiffServ over IEEE 802.1D are:

- Configure how you want your switch to treat selected applications and types of traffic by assigning various grades of network service to them.
- No extra tags are required in the packet.
- DSCP uses the IP header of a packet and therefore priority is preserved across the Internet.
- DSCP is backward compatible with IPV4 TOS, which allows operation with existing devices that use a layer 3 TOS enabled prioritization scheme.

Traffic Prioritization

The EDS-828 classifies traffic based on layer 2 of the OSI 7 layer model, and the switch prioritizes received traffic according to the priority information defined in the received packet. Incoming traffic is classified based upon the IEEE 802.1D frame and is assigned to the appropriate priority queue based on the IEEE 802.1p service level value defined in that packet. Service level markings (values) are defined in the IEEE 802.1Q 4-byte tag, and consequently traffic will only contain 802.1p priority markings if the network is configured with VLANs and VLAN tagging. The traffic flow through the switch is as follows:

A packet received by the EDS-828 may or may not have an 802.1p tag associated with it. If it does not, then it is given a default 802.1p tag (which is usually 0). Alternatively, the packet may be marked with a new 802.1p value, which will result in all knowledge of the old 802.1p tag being lost.

Because the 802.1p priority levels are fixed to the traffic queues, the packet will be placed in the appropriate priority queue, ready for transmission through the appropriate egress port. When the packet reaches the head of its queue and is about to be transmitted, the device determines whether or not the egress port is tagged for that VLAN. If it is, then the new 802.1p tag is used in the extended 802.1D header.

The EDS-828 will check a packet received at the ingress port for IEEE 802.1D traffic classification, and then prioritize it based upon the IEEE 802.1p value (service levels) in that tag. It is this 802.1p value that determines which traffic queue the packet is mapped to.

Traffic Queues

The EDS-828 hardware has multiple traffic queues that allow packet prioritization to occur. Higher priority traffic can pass through the EDS-828 without being delayed by lower priority traffic. As each packet arrives in the EDS-828, it passes through any ingress processing (which includes classification, marking/re-marking), and is then sorted into the appropriate queue. The switch then forwards packets from each queue.

The EDS-828 supports two different queuing mechanisms:

- Weight Fair: This method services all the traffic queues, giving priority to the higher priority queues. Under most circumstances, this method gives high priority precedence over low-priority, but in the event that high-priority traffic exceeds the link capacity, lower priority traffic is not blocked.
- Strict: This method services high traffic queues first; low priority queues are delayed until no more high priority data needs to be sent. This method always gives precedence to high priority over low-priority.

Configuring Traffic Prioritization

Quality of Service (QoS) provides a traffic prioritization capability to ensure that important data is delivered consistently and predictably. The EDS-828 Series can inspect IEEE 802.1p/1Q layer 2 CoS tags, and even layer 3 TOS information, to provide a consistent classification of the entire network. The EDS-828 Series' QoS capability improves your industrial network's performance and determinism for mission critical applications.

QoS Classification

Group1 (2-1,2-2,2-3,2-4)	
Port Inspect CoS	Default Port Priority
2-1	3(Normal) 💌
2-2	3(Normal) 🔽
2-3	3(Normal) 💌
2-4	3(Normal) 💌

The EDS-828 supports inspection of layer 3 TOS and/or layer 2 CoS tag information to determine how to classify traffic packets.

Setting	Description	Factory Default
Weighted Fair	The EDS-828 has 4 priority queues. In the weight fair scheme,	Weight Fair
	an 8, 4, 2, 1 weighting is applied to the four priorities. This	
	approach prevents the lower priority frames from being starved	
	of opportunity for transmission with only a slight delay to the	
	higher priority frames.	
Strict	In the Strict-priority scheme, all top-priority frames egress a	
	port until that priority's queue is empty, and then the next	
	lower priority queue's frames egress. This approach can cause	
	the lower priorities to be starved of opportunity for transmitting	
	any frames but ensures all high priority frames to egress the	
	switch as soon as possible.	

Queuing Mechanism

Inspect TOS

inspect lee		
Setting	Description	Factory Default
Enable/Disable	Check the checkbox to enable the EDS-828 to inspect the Type	Enable
	of Service (TOS) bits in IPV4 frame to determine the priority of	
	each frame.	

Inspect COS

Setting	Description	Factory Default
Enable/Disable	Check the check box to enable the EDS-828 to inspect the	Enable
	802.1p COS tag in the MAC frame to determine the priority of	
	each frame.	

Default Port Priority

Setting	Description	Factory Default
Low/Normal/	Set the Port Default Priority of the ingress frames to different	Normal
Medium/High	priority queues. If the received packets are not equipped with	
	any tag information (CoS, TOS) the default port priority will	
	take effect.	

NOTE The priority of an ingress frame is determined in order by:

1. Inspect TOS

2. Inspect CoS

3. Default Port Priority

NOTE The designer can enable these classifications individually or in combination. For instance, if a 'hot,' higher priority port is required for a network design, "Inspect TOS" and "Inspect CoS" can be disabled. This setting leaves only port default priority active, which results in all ingress frames being assigned the same priority on that port.

CoS Mapping

Mapping Table of CoS Va	lue	and Prior	ity Queues
	CoS	Priority Queue	
	0	Low	
	1	Low	
	2	Normal 💌	
	3	Normal 💌	
	4	Medium 💌	
	5	Medium 💌	
	6	High 💌	
	7	High 💌	
		Activate	

CoS Value and Priority Queues

Setting	Description	Factory
Low/Normal/	Set the mapping table of different CoS values to 4 different	0: Low
Medium/High	egress queues.	1: Low
		2: Normal
		3: Normal
		4: Medium
		5: Medium
		6: High
		7: High

TOS/DiffServ Mapping

ToS	Level	ToS	Level	ToS	Level	ToS	Level
0×00(1)	Low 💌	0×04(2)	Low 💌	0×08(3)	Low 💌	0x0C(4)	Low 💌
0×10(5)	Low	0×14(6)	Low	0x18(7)	Low	0x1C(8)	Low
0x20(9)	Low	0x24(10)	Low	0x28(11)	Low	0x2C(12)	Low
0x30(13)	Low	0x34(14)	Low	0x38(15)	Low	0x3C(16)	Low
0x40(17)	Normal 💌	0x44(18)	Normal 💌	0x48(19)	Normal 💌	0x4C(20)	Normal 💌
0x50(21)	Normal 💌	0x54(22)	Normal 💌	0x58(23)	Normal 💌	0x5C(24)	Normal 💌
0x60(25)	Normal 💌	0x64(26)	Normal 💌	0x68(27)	Normal 💌	0x6C(28)	Normal 💌
0x70(29)	Normal 💌	0x74(30)	Normal 💌	0x78(31)	Normal 💌	0x7C(32)	Normal 💌
0x80(33)	Medium 💌	0x84(34)	Medium 💌	0x88(35)	Medium 💌	0x8C(36)	Medium 💌
0x90(37)	Medium 💌	0×94(38)	Medium 💌	0x98(39)	Medium 💌	0x9C(40)	Medium 💌
0xA0(41)	Medium 💌	0xA4(42)	Medium 💌	0xA8(43)	Medium 💌	0xAC(44)	Medium 💌
0×B0(45)	Medium 💌	0×B4(46)	Medium 💌	0xB8(47)	Medium 💌	0xBC(48)	Medium 💌
กระกาศต	High 💌	0.001/500	High -	0.0008/541	High -	0.000(52)	High 💌

ToS (DSCP) Value and Priority Queues

Setting	Description	Factory Default
Low/Normal/	Set the mapping table of different TOS values to 4 different	1 to 16: Low
Medium/High	egress queues.	17 to 32: Normal
		33 to 48: Medium
		49 to 64: High

Using Virtual LAN

Setting up Virtual LANs (VLANs) on your EDS-828 increases the efficiency of your network by dividing the LAN into logical segments, as opposed to physical segments. In general, VLANs are easier to manage.

The Virtual LAN (VLAN) Concept

What is a VLAN?

A VLAN is a group of devices that can be located anywhere on a network, but which communicate as if they are on the same physical segment. With VLANs, you can segment your network without being restricted by physical connections—a limitation of traditional network design. As an example, with VLANs you can segment your network according to:

- **Departmental groups**—You could have one VLAN for the Marketing department, another for the Finance department, and another for the Development department.
- Hierarchical groups—You could have one VLAN for directors, another for managers, and another for general staff.
- Usage groups—You could have one VLAN for e-mail users, and another for multimedia users.



Benefits of VLANs

The main benefit of VLANs is that they provide a network segmentation system that is far more flexible than traditional networks. Using VLANs also provides you with three other benefits:

- VLANs ease the relocation of devices on networks: With traditional networks, network administrators
 spend much of their time dealing with moves and changes. If users move to a different subnetwork, the
 addresses of each host must be updated manually. With a VLAN setup, if a host on VLAN *Marketing*, for
 example, is moved to a port in another part of the network, and retains its original subnet membership, you
 only need to specify that the new port is on VLAN *Marketing*. You do not need to carry out any re-cabling.
- VLANs provide extra security: Devices within each VLAN can only communicate with other devices on the same VLAN. If a device on VLAN *Marketing* needs to communicate with devices on VLAN *Finance*, the traffic must pass through a routing device or Layer 3 switch.
- VLANs help control traffic: With traditional networks, congestion can be caused by broadcast traffic that is directed to all network devices, regardless of whether or not they need it. VLANs increase the efficiency of your network because each VLAN can be set up to contain only those devices that need to communicate with each other.

VLANs and Moxa EtherDevice Switch

Your EDS-828 provides support for VLANs using IEEE Std 802.1Q-1998. This standard allows traffic from multiple VLANs to be carried across one physical link. The IEEE Std 802.1Q-1998 standard allows each port on your EDS-828 to be placed in:

- Any one VLAN defined on the EDS-828.
- Several VLANs at the same time using 802.1Q tagging.

The standard requires that you define the *802.1Q VLAN ID* about each VLAN on your EDS-828 before the switch can use it to forward traffic:

Managing a VLAN

A new or initialized EDS-828 contains a single VLAN—the Default VLAN. This VLAN has the following definition:

- VLAN Name—Management VLAN
- 802.1Q VLAN ID-1 (if tagging is required)

All the ports are initially placed in this VLAN, and it is the only VLAN that allows you to access the management software of the EDS-828 over the network.

Communication Between VLANs

If devices connected to a VLAN need to communicate to devices on a different VLAN, a router or Layer 3 switching device with connections to both VLANs needs to be installed. Communication between VLANs can only take place if they are all connected to a routing or Layer 3 switching device.

VLANs: Tagged and Untagged Membership

Your EDS-828 supports 802.1Q VLAN tagging, a system that allows traffic for multiple VLANs to be carried on a single physical (backbone, trunk) link. When setting up VLANs you need to understand when to use untagged and tagged membership of VLANs. Simply put, if a port is on a single VLAN it can be an untagged member, but if the port needs to be a member of multiple VLANs, tagged membership must be defined.

A typical host (e.g., clients) will be untagged members of one VLAN, defined as "Access Port" in the EDS-828, while inter-switch connections will be tagged members of all VLANs, defined as "Trunk Port" in the EDS-828.

The IEEE Std 802.1Q-1998 defines how VLANs operate within an open packet-switched network. An 802.1Q compliant packet carries additional information that allows a switch to determine which VLAN the port belongs to. If a frame is carrying the additional information, it is known as a *tagged* frame.

To carry multiple VLANs across a single physical (backbone, trunk) link, each packet must be tagged with a VLAN identifier so that the switches can identify which packets belong in which VLAN. To communicate between VLANs, a router must be used.

The EDS-828 supports two types of VLAN port settings:

- Access Port: The port connects to a single device that is not tagged. The user must define the default port
 PVID that assigns which VLAN the device belongs to. Once the ingress packet of this Access Port egresses
 to another Trunk Port (the port needs all packets to carry tag information), the EDS-828 will insert this PVID
 into this packet to help the next 802.1Q VLAN switch recognize it.
- **Trunk Port:** The port connects to a LAN that consists of untagged devices/tagged devices and/or switches and hubs. In general, the traffic of the Trunk Port must have a Tag. Users can also assign PVID to a Trunk Port. The untagged packet on the Trunk Port will be assigned the port default PVID as its VID.

The following section illustrates how to use these ports to set up different applications.

Sample Applications of VLANs using the EDS-828



In this application,

- Port 1 connects a single untagged device and assigns it to VLAN 5; it should be configured as "Access Port" with PVID 5.
- Port 2 connects a LAN with two untagged devices belonging to VLAN 2. One tagged device with VID 3 and one tagged device with VID 4. It should be configured as "Trunk Port" with PVID 2 for untagged device and Fixed VLAN (Tagged) with 3 and 4 for tagged device. Since each port can only have one unique PVID, all untagged devices on the same port can only belong to the same VLAN.
- Port 3 connects with another switch. It should be configured as "Trunk Port." GVRP protocol will be used through the Trunk Port.
- Port 4 connects a single untagged device and assigns it to VLAN 2; it should be configured as "Access Port" with PVID 2.
- Port 5 connects a single untagged device and assigns it to VLAN 3; it should be configured as "Access Port" with PVID 3.
- Port 6 connect a single untagged device and assigns it to VLAN 5; it should be configured as "Access Port" with PVID 5.
- Port 7 connects a single untagged device and assigns it to VLAN 4; it should be configured as "Access Port" with PVID 4.

After proper configuration:

- Packets from device A will travel through "Trunk Port 3" with tagged VID 5. Switch B will recognize its VLAN, pass it to port 6, and then remove tags received successfully by device G, and vice versa.
- Packets from device B and C will travel through "Trunk Port 3" with tagged VID 2. Switch B recognizes its VLAN, passes it to port 4, and then removes tags received successfully by device F, and vice versa.
- Packets from device D will travel through "Trunk Port 3" with tagged VID 3. Switch B will recognize its VLAN, pass to port 5, and then remove tags received successfully by device H. Packets from device H will travel through "Trunk Port 3" with PVID 3. Switch A will recognize its VLAN and pass it to port 2, but will not remove tags received successfully by device D.
- Packets from device E will travel through "Trunk Port 3" with tagged VID 4. Switch B will recognize its VLAN, pass it to port 7, and then remove tags received successfully by device I. Packets from device I will travel through "Trunk Port 3" with tagged VID 4. Switch A will recognize its VLAN and pass it to port 2, but will not remove tags received successfully by device E.

Configuring 802.1Q VLAN

VLAN Port Settings

802.1Q	VLAN S	ettings	;			
VLAN Mode	e de la companya de l			802.1Q VLAN 💌		
Managemen	It VLAN ID			1		
Enable GVR	₹P					
Port	Туре	PVID	Fixed VLAN (Tagged)		Forbidden VLAN	
1-1	Access 💌	1				
1-2	Access 💌	1				
1-3	Access 🛩	1				
1-4	Access 🛩	1				
2-1	Access 👻	1				
2-2	Access 💌	1				
2-3	Access 💌	1				
2-4	Access 💌	1				
			A	ctivate		

To configure the EDS-828's VLANs, use the VLAN Port Setting page to configure the ports.

Management VLAN ID

Setting	Description	Factory Default
VLAN ID ranges from 1	Set the management VLAN of this EDS-828	1
to 4094		

Enable GVRP

Setting	Description	Factory Default
Enable/Disable	Select the option to enable/disable the GVRP function	Enable

Port Type

Setting	Description	Factory Default
Access	This port type is used to connect single devices without tags.	Access
Trunk	Select "Trunk" port type to connect another 802.1Q VLAN	
	aware switch or another LAN that combines tagged and/or	
	untagged devices and/or other switches/hubs.	



ATTENTION

For communication redundancy in the VLAN environment, set "Redundant Port," "Coupling Port," and "Coupling Control Port" as "Trunk Port," since these ports act as the "backbone" to transmit all packets of different VLANs to different EDS-828 units.

Port PVID

Setting	Description	Factory Default
VID range from 1 to	Set the port default VLAN ID for untagged devices that connect	1
4094	to the port.	

Port Fixed VLAN List (Tagged)

Setting	Description	Factory Default
VID range from 1 to	This field will be active only when selecting the "Trunk" port	None
4094	type. Set the other VLAN ID for tagged devices that connect to	
	the "Trunk" port. Use commas to separate different VIDs.	

Port Forbidden VLAN List

Setting	Description	Factory Default
VID range from 1 to	This field will be active only when selecting the "Trunk" port	None
4094	type. Set the VLAN IDs that will not be supported by this trunk	
	port. Use commas to separate different VIDs.	

VLAN Table

VLAN Table		
VLAN Mode		
VLAN Mode	802.1Q VLAN	
Management \	/LAN	
Management V	/LAN 1	
Current 802.10	Q VLAN List	
Index VID	Joined Access Port	Joined Trunk Port
1 1 1	1, 1-2, 1-3, 1-4,	

In this table, you can review the VLAN groups that were created, Joined Access Ports, and Trunk Ports.

NOTE The physical network can have a maximum of 64 VLAN settings.

Using Multicast Filtering

Multicast filtering improves the performance of networks that carry multicast traffic. This section explains multicasts, multicast filtering, and how multicast filtering can be implemented on your EDS-828.

The Concept of Multicast Filtering

What is an IP Multicast?

A *multicast* is a packet sent by one host to multiple hosts. Only those hosts that belong to a specific multicast group will receive the multicast. If the network is set up correctly, a multicast can only be sent to an end-station or a subset of end-stations on a LAN or VLAN that belong to the multicast group. Multicast group members can be distributed across multiple subnetworks, so that multicast transmissions can occur within a campus LAN or over a WAN. In addition, networks that support IP multicast send only *one* copy of the desired information across the network until the delivery path that reaches group members diverges. To make more efficient use of network bandwidth, it is only at these points that multicast packets are duplicated and forwarded. A multicast packet has a multicast group address in the destination address field of the packet's IP header.

Benefits of Multicast

The benefits of using IP multicast are that it:

- Uses the most efficient, sensible method to deliver the same information to many receivers with only one transmission.
- Reduces the load on the source (for example, a server) since it will not need to produce several copies of the same data.

- Makes efficient use of network bandwidth and scales well as the number of multicast group members increases.
- Works with other IP protocols and services, such as Quality of Service (QoS).

Multicast transmission makes more sense and is more efficient than unicast transmission for some applications. For example, multicasts are often used for video-conferencing, since high volumes of traffic must be sent to several end-stations at the same time, but where broadcasting the traffic to all end-stations would cause a substantial reduction in network performance. Furthermore, several industrial automation protocols, such as Allen-Bradley, EtherNet/IP, Siemens Profibus, and Foundation Fieldbus HSE (High Speed Ethernet), use multicast. These industrial Ethernet protocols use publisher/subscriber communications models by multicasting packets that could flood a network with heavy traffic. IGMP Snooping is used to prune multicast traffic so that it travels only to those end destinations that require the traffic, reducing the amount of traffic on the Ethernet LAN.

Multicast Filtering

Multicast filtering ensures that only end-stations that have joined certain groups receive multicast traffic. With multicast filtering, network devices only forward multicast traffic to the ports that are connected to registered end-stations. The following two figures illustrate how a network behaves without multicast filtering, and with multicast filtering.



All hosts receive the multicast traffic, even if they don't need it.

Network with multicast filtering



Hosts only receive dedicated traffic from other hosts belonging to the same group.

Multicast Filtering and Moxa EtherDevice Switch

The EDS-828 has three ways to achieve multicast filtering: IGMP (Internet Group Management Protocol) Snooping, GMRP (GARP Multicast Registration Protocol), and adding a static multicast MAC manually to filter multicast traffic automatically.

IGMP (Internet Group Management Protocol)

Snooping Mode

Snooping Mode allows your switch to forward multicast packets only to the appropriate ports. The switch "snoops" on exchanges between hosts and an IGMP device, such as a router, to find those ports that want to join a multicast group, and then configures its filters accordingly.

Query Mode

Query mode allows the EDS-828 to work as the Querier if it has the lowest IP address on the subnetwork to which it belongs. IGMP querying is enabled by default on the EDS-828 to help prevent interoperability issues with some multicast routers that may not follow the lowest IP address election method. Enable query mode to run multicast sessions on a network that does not contain IGMP routers (or queriers).

NOTE The EDS-828 is compatible with any device that conforms to the IGMP v2 device protocol.

IGMP Multicast Filtering

IGMP is used by IP-supporting network devices to register hosts with multicast groups. It can be used on all LANs and VLANs that contain a multicast capable IP router, and on other network devices that support multicast filtering. IGMP works as follows:

- The IP router (or querier) periodically sends query packets to all end-stations on the LANs or VLANs that are connected to it. For networks with more than one IP router, the router with the lowest IP address is the querier. A switch with IP address lower than the IP address of any other IGMP queriers connected to the LAN or VLAN can become the IGMP querier.
- 2. When an IP host receives a query packet, it sends a report packet back that identifies the multicast group that the end-station would like to join.
- 3. When the report packet arrives at a port on a switch with IGMP Snooping enabled, the switch knows that the port should forward traffic for the multicast group, and then proceeds to forward the packet to the router.
- 4. When the router receives the report packet, it registers that the LAN or VLAN requires traffic for the multicast groups.
- 5. When the router forwards traffic for the multicast group to the LAN or VLAN, the switches only forward the traffic to ports that received a report packet.

GMRP (GARP Multicast Registration Protocol)

The EDS-828 supports IEEE 802.1D-1998 GMRP (GARP Multicast Registration Protocol), which differs from IGMP (Internet Group Management Protocol). GMRP is a MAC-based multicast management protocol, whereas IGMP is IP-based. GMRP provides a mechanism that allows bridges and end stations to register or de-register Group membership information dynamically. GMRP functions similarly to GVRP, except that GMRP registers multicast addresses on ports. When a port receives a *GMRP-join* message, it will register the multicast address to its database if the multicast address is not registered, and all the multicast packets with that multicast address are able to be forwarded from this port. When a port receives a *GMRP-leave* message, it will de-register the multicast address from its database, and all the multicast packets with this multicast address are not able to be forwarded from this port.

Static Multicast MAC

Some devices may only support multicast packets, but not support either IGMP Snooping or GMRP. The EDS-828 supports adding multicast groups manually to enable multicast filtering.

Enabling Multicast Filtering

Use the serial console or Web interface to enable or disable IGMP Snooping and IGMP querying. If IGMP Snooping is not enabled, then IP multicast traffic is always forwarded, flooding the network.

Configuring IGMP Snooping

IGMP Snooping provides the ability to prune multicast traffic so that it travels only to those end destinations that require that traffic, thereby reducing the amount of traffic on the Ethernet LAN.

IGMP Snooping Settings

IGMP Snooping Setting

Curre	nt VL/	AN List		-							
IGMP	IGMP Snooping Enable ☑ Query Interval 125 (s)										
IGMP Snooping Enhanced Mode ☑											
Index	VID	IGMP Snooping	Querier	Static Multicast Querier Port							
1	1	Enable	Enable	1-1	1-2	1-3	🗌 1-4	2-1	2-2	2-3	2-4

IGMP Snooping Enable

Setting	Description	Factory Default
Enable/Disable	Select the option to enable/disable the IGMP function	Disabled

IGMP Snooping Enhanced Mode

Setting	Description	Factory Default
Enable	IGMP Multicast packets will forward to :	Enable
	Learned Multicast Querier Ports	
	Member Ports	
Disable	IGMP Multicast packets will forward to :	
	Learned multicast Querier Ports	
	Static Multicast Querier Ports	
	Querier Connected Ports	
	Member Ports	

Querier Interval

Setting	Description	Factory Default
Numerical value input	Set the query interval of the Querier function globally. Valid	125 seconds
by user	settings are from 20 to 600 seconds.	

IGMP Snooping Enable

Setting	Description	Factory Default
Enable/Disable	Click the checkbox to enable the IGMP Snooping function	Disabled
	globally.	

IGMP Snooping

Setting	Description	Factory Default
Enable/Disable	Click the checkbox to enable the IGMP Snooping function per	Enabled if IGMP
	VLAN.	Snooping Enabled
		Globally

NOTE We suggest the following IGMP Snooping configurations

When the network includes third party switches, such as Cisco switches:

- IGMP Snooping Enable— ☑
- IGMP Snooping Enhanced Mode— □

When the network consists entirely of Moxa switches:

- IGMP Snooping Enable— ☑
- IGMP Snooping Enhanced Mode— ☑

Static Multicast Router Port

Setting	Description	Factory Default
Select/Deselect	Click the checkbox to select which ports will connect to the	Disabled
	multicast routers. It's active only when IGMP Snooping is	
	enabled.	

Querier

Setting	Description	Factory Default
Enable/Disable	Click the checkbox to enable the EDS-828's querier function.	Enabled if IGMP
		Snooping is Enabled
		Globally

NOTE At least one switch must be designated the querier or enable IGMP snooping and GMRP when enabling Turbo Ring and IGMP snooping simultaneously.

IGMP Table

The EDS-828 displays the current active IGMP groups that were detected.



The information includes VID, Auto-learned Multicast Router Port, Static Multicast Router Port, Querier Connected Port, and the IP and MAC addresses of active IGMP groups.

Add Static Multicast MAC

If required, the EDS-828 also supports adding multicast groups manually.

All Index MAC Address Join Port	
Remove Select	
Add New Static Multicast MAC Address to the List	
MAC Address	
Join Port I -1 I -2 I -3 I -4 I 2-1 I 2-2 I 2-3 I 2-4 I 3-1 I 3-2 I 3-3 I 3- I G-1 I G-2	.4

Add New Static Multicast Address to the List

Setting	Description	Factory Default
MAC Address	Input the multicast MAC address of this host.	None

Join Port

Setting	Description	Factory Default
Select/Deselect	Checkmark the appropriate check boxes to select the join ports	None
	for this multicast group.	

Configuring GMRP

GMRP is a MAC-based multicast management protocol, whereas IGMP is IP-based. GMRP provides a mechanism that allows bridges and end stations to register or un-register Group membership information dynamically.

GMRP Settings			
	Port	GMRP	
	1-1	🗷 Enable	
	1-2	🗷 Enable	
	1-3	Enable	
	1-4	Enable	
		Activate	

Port

Setting	Description	Factory Default
х-у	Displays the module (x) and port No. by module (y) of all ports	None
	that can enable the GMRP function	

GMRP enable

Setting	Description	Factory Default
Enable/Disable	Click the check box to enable the GMRP function for the port	Disable
	listed in the Port column	

GMRP Table

The EDS-828 displays the current active GMRP groups that were detected

Multicast Address Fixed Ports Learnt Ports 1 01-01-01-01-01 2-1,2-2, 1-3, 2 01-02-02-02 1-3,
· · ·
2 01-02-02-02-02 2-3,2-4, 1-3,
3 01-04-04-04-04 3-3,3-4, 1-3,
4 01-03-03-03-03 3-1,3-2, 1-3,

GMRP Status

Setting	Description
Fixed Ports	This multicast address is defined by static multicast.
Learned Ports	This multicast address is learned by GMRP.

Multicast Filtering Behavior

You can use the following table to configure the multicast filtering behavior for each port. GMRP is a MAC-based multicast management protocol, whereas IGMP is IP-based. GMRP provides a mechanism that allows bridges and end stations to register or un-register Group membership information dynamically.

Multicast Filtering Behavior

Multicast Filtering Behavior

Setting	Description	Factory Default
Forward All	Select to forward all multicast frames.	Forward Unknown
Forward Unknown	Select to forward unknown multicast frames.	
	*Note: When IGMP snooping / GMRP is enabled, or the	
	unknown multicast frame has been added into Static Multicast	
	Address list, the unknown multicast frame will be discarded.	
Filter Unknown	Select to filter unknown multicast frames.	

Using Bandwidth Management

In general, one host should not be allowed to occupy unlimited bandwidth, particularly when the device malfunctions. For example, so-called "broadcast storms" could be caused by an incorrectly configured topology, or a malfunctioning device. The EDS-828 series not only prevents broadcast storms, but can also be configured to a different ingress rate for all packets, giving administrators full control of their limited bandwidth to prevent undesirable effects caused by unpredictable faults.

Configuring Bandwidth Management

Broadcast Storm Protection	
	Broadcast Storm Protection Include Multicast Packet
	Activate

Broadcast Storm Protection

Setting	Description	Factory Default
Enable/Disable	Enable or disable the Broadcast Storm Protection for broadcast	N/A
	and unknown unicast packets globally.	
	Check the check box to include multicast packets when enabled	
	for Broadcast Storm Protection.	

Traffic Rate Limiting Settings

Port	Ingress	
2-1	Not Limited 💌	
2-2	Not Limited 3%	
2-3	5%	
2-4	10% 15%	
	25% 35% 50% 65% 85%	
	Activate	

Traffic Rate Limiting Settings

Setting	Description	Factory Default
Ingress rate	Select the ingress rate for all packets from the following	N/A
	options: not limited, 3%, 5%, 10%, 15%, 25%, 35%, 50%,	
	65%, 85%	

Using Port Access Control

The EDS-828 provides two kinds of Port-Base Access Control. One is IEE 802.1X and the other is Static Port Lock.

IEEE 802.1X

The IEEE 802.1X standard defines a protocol for client/server-based access control and authentication. The protocol restricts unauthorized clients from connecting to a LAN through ports that are open to the Internet, and which otherwise would be readily accessible. The purpose of the authentication server is to check each client that requests access to the port. The client is only allowed access to the port if the client's permission is authenticated.

Static Port Lock

The EDS-828 can also be configured to protect static MAC addresses for a specific port. With the Port Lock function, these locked ports will not learn any additional addresses, but only allow traffic from preset static MAC addresses, helping to block hackers and careless usage.

The IEEE802.1X Concept

Three components are used to create an authentication mechanism based on 802.1X standards: Client/Supplicant, Authentication Server, and Authenticator.

Supplicant: The end station that requests access to the LAN and switch services and responds to the requests from the switch.

Authentication server: The server that performs the actual authentication of the supplicant.

Authenticator: Edge switch or wireless access point that acts as a proxy between the supplicant and the authentication server, requesting identity information from the supplicant, verifying the information with the authentication server, and relaying a response to the supplicant.

The EDS-828 acts as an authenticator in the 802.1X environment. A supplicant and an authenticator exchange EAPOL (Extensible Authentication Protocol over LAN) frames with each other. We can either use an external RADIUS server as the authentication server, or implement the authentication server in the EDS-828 by using a Local User Database as the authentication look-up table. When we use an external RADIUS server as the authenticator and the authentication server exchange EAP frames between each other.

Authentication can be initiated either by the supplicant or the authenticator. When the supplicant initiates the authentication process, it sends an "EAPOL-Start" frame to the authenticator. When the authenticator initiates the authentication process or when it receives an "EAPOL Start" frame, it sends an "EAP Request/Identity" frame to ask for the username of the supplicant. The following actions are described below:



- 1. When the supplicant receives an "EAP Request/Identity" frame, it sends an "EAP Response/Identity" frame with its username back to the authenticator.
- 2. If the RADIUS server is used as the authentication server, the authenticator relays the "EAP Response/Identity" frame from the supplicant by encapsulating it into a "RADIUS Access-Request" frame and sends to the RADIUS server. When the authentication server receives the frame, it looks up its database to check if the username exists. If the username is not present, the authentication server replies with a "RADIUS Access-Reject" frame to the authenticator if the server is a RADIUS server or just indicates failure to the authenticator if the Local User Database is used. The authenticator sends an "EAP-Failure" frame to the supplicant.
- 3. The RADIUS server sends a "RADIUS Access-Challenge," which contains an "EAP Request" with an authentication type to the authenticator to ask for the password from the client. RFC 2284 defines several EAP authentication types, such as "MD5-Challenge," "One-Time Password," and "Generic Token Card." Currently, only "MD5-Challenge" is supported. If the Local User Database is used, this step is skipped.
- 4. The authenticator sends an "EAP Request/MD5-Challenge" frame to the supplicant. If the RADIUS server is used, the "EAP Request/MD5-Challenge" frame is retrieved directly from the "RADIUS Access-Challenge" frame.
- The supplicant responds to the "EAP Request/MD5-Challenge" by sending an "EAP Response/MD5-Challenge" frame that encapsulates the user's password using the MD5 hash algorithm.
- 6. If the RADIUS server is used as the authentication server, the authenticator relays the "EAP Response/MD5-Challenge" frame from the supplicant by encapsulating it into a "RADIUS Access-Request" frame along with a "Shared Secret," which must be the same within the authenticator and the RADIUS server, and sends the frame to the RADIUS server. The RADIUS server checks against the password with its database, and replies with "RADIUS Access-Accept" or "RADIUS Access-Reject" to the authenticator. If the Local User Database is used, the password is checked against its database and indicates success or failure to the authenticator.
- 7. The authenticator sends "EAP Success" or "EAP Failure" by the received indication from the authentication server.

Configuring IEEE 802.1X

02.1X Settings				
Database Option Radius Server Server Port Shared Key	Local Iocalhost 1812	Re-Auth Re-Auth Period	Enable 💌 3600	
Port	802.1X			
1-3	🗖 Enable			
1-4	🗖 Enable			
	Activat	е		

802.1X

Setting	Description	Factory Default
Enable/Disable	Click the checkbox(es) under the 802.1X column to enable IEEE	Disable
	802.1X for one or more ports. All end stations must enter	
	usernames and passwords before access to these ports is	
	allowed.	

Database Option

Setting	Description	Factory Default
Local	Select this option when setting the Local User Database as the	Local
(Max. 32 users)	authentication database.	
Radius	Select this option to set an external RADIUS server as the	Local
	authentication database. The authentication mechanism is	
	"EAP-MD5."	
Radius, Local	Select this option to make using an external RADIUS server as	Local
	the authentication database the first priority. The	
	authentication mechanism is "EAP-MD5." The first priority is to	
	set the Local User Database as the authentication database.	

Radius Server

Setting	Description	Factory Default
IP address or domain	The IP address or domain name of the RADIUS server	localhost
name		

Server Port

Setting	Description	Factory Default
Numerical	The UDP port of the RADIUS Server	1812

Shared Key

Setting	Description	Factory Default
alphanumeric (Max. 40	A key to be shared between the external RADIUS server and	None
characters)	the EDS-828. Both ends must be configured to use the same	
	key.	

Re-Auth Period

Setting	Description	Factory Default
Enable/Disable	Select to require re-authentication of the client after a preset	Disable
	time period of no activity has elapsed.	

Re-Auth

Setting	Description	Factory Default
Numerical	Specify how frequently the end stations need to reenter	3600 seconds
(60-65535 sec.)	usernames and passwords in order to stay connected.	

802.1X Re-Authentication

The EDS-828 can force connected devices to be re-authorized manually.

302.1X R	e-Authentication
Port	802.1X
1-3	Re-Authenticate
1-4	Re-Authenticate
	Activate

802.1X Re-Authentication

Setting	Description	Factory Default
Enable/Disable	Click the check box to enable 802.1X Re-Authentication	Disable

Local User Database Setup

When setting the Local User Database as the authentication database, set the database first.

Loc	al L	Jser Dat	abase	e Setup	
	Curr	ent Local Da	atabase		
		🗖 Select All	Index	User Name	Description
			1	plc one	PLC one for gas monitring
				Remo	ve Select
	Add	New User			
	User I	Name			
	Pass	word			
	Descr	ription			
				A	Activate

Local	User	Database	Setup
Locar	000.	Database	ootap

Setting	Description	Factory Default
User Name	User Name for Local User Database	None
(Max. 30 characters)		
Password	Password for Local User Database	None
(Max. 16 characters)		
Description	Description for Local User Database	None
(Max. 30 characters)		

NOTE The user name for the Local User Database is case-insensitive.

Port Access control Table

Ρ	ort Acce	ss Co	ontrol Table		
	Port 1-3 💌				
	🗖 Select All	Index	Mac Address	Status	
		1	00-04-75-F8-66-6F	Authorized	
			Remove Select	l .	

The port status will show authorized or unauthorized.

Configuring Static Port Lock

The EDS-828 also supports adding multicast groups manually if required.

Add Static Unicast MAG	CAddress
MAC Address Port	1.1 •
	Activate

Setting	Description	Factory Default
MAC Address	Add the static unicast MAC address into the address table.	None
Port	Fix the static address with a dedicated port.	1-1

Using IP Filter

The EDS-828 provides an 8-entity IP filter for each port. You can specify the port and then key in the IPs from which you will accept packets. Packets from other IPs will be rejected. These settings start working right after the **Activate** button is clicked.

IP Filter		
	Port 1-	1 🗸
	Index	IP Address
	1	192.168.15.3
	2	192.168.15.4
	3	
	4	
	5	
	6	
	7	
	8	
		Activate

Using Auto Warning

Since industrial Ethernet devices are often located at the endpoints of a system, these devices will not always know what is happening elsewhere on the network. This means that an industrial Ethernet switch that connects to these devices must provide system maintainers with real-time alarm messages. Even when control engineers are out of the control room for an extended period of time, they can still be informed of the status of devices almost instantaneously when exceptions occur. The EDS-828 supports different approaches to warn engineers automatically, such as email and relay output. It also supports two digital inputs to integrate sensors into your system to automate alarms by email and relay output.

Configuring Email Warning

The Auto Email Warning function uses e-mail to alert the user when certain user-configured events take place.

Three basic steps are required to set up the Auto Warning function:

1. Configuring Email Event Types

Select the desired **Event types** from the Console or Web Browser Event type page (a description of each event type is given later in the *Email Alarm Events setting* subsection).

2. Configuring Email Settings

To configure the EDS-828's email setup from the Console interface or browser interface, enter your Mail Server IP/Name (IP address or name), Account Name, Account Password, Retype New Password, and the email address(es) to which warning messages will be sent.

3. Activate your settings and if necessary, test the email

After configuring and activating your EDS-828's Event Types and Email Setup, you can use the **Test Email** function to see if your e-mail addresses and mail server address have been properly configured.

Email Alarm Events Settings

-	em Events Switch Cold Start DI 1(Off) Config. Change Events		□ Switch Warm S □ DI 1(On) □ Auth. Failure	🗖 DI 2(Off)		^D ower Transition(Off->On) DI 2(On) :hanged
	Port	Link-ON	Link-OFF	Traffic-Overload	Traffic-Threshold(%)	Traffic-Duration(s)
	1-1				0	1
	1-2				0	1
	1-3				0	1
	1-4				0	1
	2-1				0	1
	2-2				0	1
	2-3				0	1
	2-4				0	1

Event Types

Event Types can be divided into two basic groups: **System Events** and **Port Events**. System Events are related to the overall function of the switch, whereas Port Events are related to the activity of a specific port.

System Event	Warning e-mail is sent when
Switch Cold Start	Power is cut off and then reconnected.
Switch Warm Start	The EDS-828 is rebooted, such as when network parameters are changed (IP
	address, subnet mask, etc.).
Power Transition (On→Off)	The EDS-828 is powered down.
Power Transition (Off→On)	The EDS-828 is powered up.
DI1 (On → Off)	Digital Input 1 is triggered by on to off transition
DI1 (Off→On)	Digital Input 1 is triggered by off to on transition
DI2 (On→Off)	Digital Input 2 is triggered by on to off transition
DI2 (Off→On)	Digital Input 2 is triggered by off to on transition
Configuration Change	Any configuration item has been changed.
Activated	
Comm. Redundancy Topology	If any Spanning Tree Protocol switches have changed their position (applies
Changed	only to the root of the tree).
	If the Master of the Turbo Ring has changed or the backup path is activated.
Authentication Failure	An incorrect password is entered.

Port Event	Warning e-mail is sent when
Link-on	The port is connected to another device.
Link-off	The port is disconnected (e.g., the cable is pulled out, or the opposing device
	shuts down).
Traffic-Overload	The port's traffic surpasses the Traffic-Threshold for that port (provided this
	item is Enabled).
Traffic-Threshold (%)	Enter a nonzero number if the port's Traffic-Overload item is Enabled.
Traffic-Duration (sec.)	A Traffic-Overload warning is sent every Traffic-Duration seconds if the
	average Traffic-Threshold is surpassed during that time period.
NOTE The Traffic-Overload, Traffic-Threshold (%), and Traffic-Duration (sec.) Port Event items are related. If you Enable the Traffic-Overload event, then be sure to enter a nonzero Traffic-Threshold percentage, as well as a Traffic-Duration between 1 and 300 seconds.

NOTE Warning e-mail messages will have sender given in the form: Moxa_EtherDevice_Switch_0001@Switch_Location where Moxa_EtherDevice_Switch is the default Switch Name, 0001 is the EDS-828's serial number, and Switch_Location is the default Server Location. Refer to the Basic Settings section to see how to modify Switch Name and Switch Location.

Email Warning Event Settings

Email Warning Events Setti	ngs
Mail Server IP/Name:	
SMTP Port:	25
Account Name :	
Account Password : Change Account Pa	ssword
Old Password :	
New Password :	
Retype Password :	
1st email address :	
2nd email address :	
3rd email address :	
4th email address :	
Activate	Send Test E-mail

Mail Server IP/Name and SMTP Port

Setting	Description	Factory Default
IP address	The IP Address of your email server.	None
SMTP	The port number of your SMTP server.	25

Account Name

Setting	Description	Factory Default
Max. 45 Charters	Your email account.	None

Password Setting

Setting	Description	Factory Default
Disable/Enable to	To reset the Password from the Web Browser interface, click	Disable
change Password	the Change password check-box, type the Old Password, type	
	the New Password, retype the New password, and then click on	
	Activate; Max. 45 Characters.	
Old Password	Type the current password when changing the password	None
New Password	Type new password when enabled to change password; Max.	None
	45 Characters.	
Retype Password	If you type a new password in the Password field, you will be	None
	required to retype the password in the Retype new password	
	field before updating the new password.	

Email Address

Setting	Description	Factory Default
Max. 30 characters	You can set up to 4 email addresses to receive alarm emails	None
	from the EDS-828.	

Send Test Email

After finishing with the email settings, you should first press the "Activate" button to activate those settings, and then press the "Send Test Email" button to verify that the settings are correct.

NOTE Auto warning e-mail messages will be sent through an authentication protected SMTP server that supports the CRAM-MD5, LOGIN, and PAIN methods of SASL (Simple Authentication and Security Layer) authentication mechanism.

We strongly recommend not entering your Account Name and Account Password if auto warning e-mail messages can be delivered without using an authentication mechanism.

Configuring Relay Warning

The Auto Relay Warning function uses relay output to alert the user when certain user-configured events take place. There are two basic steps required to set up the Relay Warning function:

1. Configuring Relay Event Types

Select the desired **Event types** from the Console or Web Browser Event type page (a description of each event type is given later in the *Relay Alarm Events setting* subsection).

2. Activate your settings

After completing the configuration procedure, you will need to activate your EDS-828's Relay Event Types.

Relay Alarm Event Settings

Overrie	de Relay 1 Warnii	ng Settings		Override	e Relay 2 Warnii	ng Settings	
Power Inpu	t 1 failure(On->Off)	Disable	*	Power Input	2 failure(On->Off)	Disable	
DI 1 (Off)		DI 1 (On)		DI 2 (Off)		DI 2 (On)	
Disable	*	Disable	*	Disable	*	Disable	
Turbo Ring	Break Disable	*					
ort Events							
Port	Link	Traffic-O	verload	Rx-Thres	hold(%) Traffi	c-Duration(s)	
1-1	Ignore	Disable	e 💙	1	1		
1-2	Ignore 💉	Disable	e 💙	1	1		
1-3	Ignore 🔹	Disable	e 💙	1	1		
1-4	Ignore 💉	Disable	e 💙	1	1		
2-1	Ignore 🔹	Disable	e 💙	1	1		
2-2	Ignore 🔹	Disable	e 💙	1	1		
2-3	Ignore 💉	Disable	e 💌	1	1		
2.4	law and	Disable		4	4		1

Event Types

Event Types can be divided into two basic groups: **System Events** and **Port Events**. System Events are related to the overall function of the switch, whereas Port Events are related to the activity of a specific port.

The EDS-828 supports two relay outputs. You can configure which relay output is related to which events. This helps administrators identify the importance of the different events.

System Event	Warning Relay output is triggered when
Power Transition (On→Off)	The EDS-828 is powered on.
Power Transition (Off→On)	The EDS-828 is powered down.
DI1 (On→Off)	Digital Input 1 is triggered by on to off transition
DI1 (Off→On)	Digital Input 1 is triggered by off to on transition
DI2 (On→Off)	Digital Input 2 is triggered by on to off transition
DI2 (Off→On)	Digital Input 2 is triggered by off to on transition
Turbo Ring Break	Turbo Ring is broken
Port Event	Warning e-mail is sent when
Link-on	The port is connected to another device.
Link-off	The port is disconnected (e.g., the cable is pulled out, or the opposing device
	shuts down).
Traffic-Overload	The port's traffic surpasses the Traffic-Threshold for that port (provided this
	item is Enabled).
Traffic-Threshold (%)	Enter a nonzero number if the port's Traffic-Overload item is Enabled.
Traffic-Duration (sec.)	A Traffic-Overload warning is sent every Traffic-Duration seconds if the
	average Traffic-Threshold is surpassed during that time period.

NOTE The Traffic-Overload, Traffic-Threshold (%), and Traffic-Duration (sec) Port Event items are related. If you Enable the Traffic-Overload event, then be sure to enter a nonzero Traffic-Threshold percentage, as well as a Traffic-Duration between 1 and 300 seconds.

Override relay alarm settings

Click the checkbox to override the relay warning setting temporarily. Releasing the relay output will allow administrators to fix any problems with the warning condition.

Relay Alarm List

Use this table to see if any relay alarms have been issued.

Index Event Relay 1 DI 1 failure (Off) I 1 2 DI 2 failure (Off) I 2 3 Port 1-2 Link failure (Off) I 1	Current	Current Alarm List				
I DI 1 failure (Off) ! 1 2 DI 2 failure (Off) ! 2	Index Count					
2 DI 2 failure (Off) ! 2		Index	Event	Relay		
		1	DI 1 failure (Off) !	1		
3 Port 1-2 Link failure (Off) 1		2	DI 2 failure (Off) !	2		
		3	Port 1-2 Link failure (Off) !	1		
		5		1		

Using Line-Swap-Fast-Recovery

The Line-Swap Fast Recovery function, which is enabled by default, allows the EDS-828 to return to normal operation extremely quickly after devices are unplugged and then re-plugged into different ports. The recovery time is on the order of a few milliseconds (compare this with standard commercial switches for which the recovery time could be on the order of several minutes). To disable the Line-Swap Fast Recovery function, or to re-enable the function after it has already been disabled, access either the Console utility's **Line-Swap recovery** page, or the Web Browser interface's **Line-Swap fast recovery** page, as shown below.

Configuring Line-Swap Fast Recovery

Line Swap Fast Recover	ſy
√	Enable All Ports Activate

Enable Line-Swap-Fast-Recovery

Setting	Description	Factory Default
Enable/Disable	Check-mark the check box to enable the	Enable
	Line-Swap-Fast-Recovery function	

2 1

Using Set Device IP

To reduce the effort required to set up IP addresses, the EDS-828 series comes equipped with DHCP/BootP server and RARP protocol to set up IP addresses of Ethernet-enabled devices automatically.

When enabled, the **Set device IP** function allows the EDS-828 to assign specific IP addresses automatically to connected devices that are equipped with *DHCP Client* or *RARP* protocol. In effect, the EDS-828 acts as a DHCP server by assigning a connected device with a specific IP address stored in its internal memory. Each time the connected device is switched on or rebooted, the EDS-828 sends the device the desired IP address.

TODUD

Take the following steps to use the **Set device IP** function:

STEP 1—set up the connected devices

Set up those Ethernet-enabled devices connected to the EDS-828 for which you would like IP addresses to be assigned automatically. The devices must be configured to obtain their IP address automatically.

The devices' configuration utility should include a setup page that allows you to choose an option similar to Obtain an IP address automatically.

For example, Windows' TCP/IP Properties window is shown at the right. Although your device's configuration utility may look quite a bit different, this figure should give you some idea of what to look for.

You also need to decide which of the EDS-828's ports your Ethernet-enabled devices will be connected to. You will need to set up each of these ports separately, as described in the following step.

Bindings DNS Configuration	Advanced Gateway WINS Confi	NetBIOS
Divis conliguration [dateway winto comi	guration
If your network doe:	e automatically assigned s not automatically assign strator for an address, ar	n IP addresses, ask
 Obtain an IP a 	ddress automatically	
C Specify an IP	address:	
S <u>u</u> bnet Mask		
	OK	Cancel

STEP 2

Configure the EDS-828's **Set device IP** function, either from the Console utility or from the Web Browser interface. In either case, you simply need to enter the **Desired IP** for each port that needs to be configured.

STEP 3

Be sure to activate your settings before exiting.

- When using the Web Browser interface, activate by clicking on the Activate button.
- When using the Console utility, activate by first highlighting the Activate menu option, and then press Enter. You should receive the Set device IP settings are now active! (Press any key to continue) message.

Configuring Set Device IP

Automatic Set Device IP by DHCP/BootP/RARP					
	Port	Device's current IP	Active function	Desired IP address	
	1-1	NA			-
	1-2	NA			
	1-3	NA			
	1-4	NA			
	2-1	NA			
	2-2	NA			
	2-3	NA			
	2-4	NA			-
			Activate		

Desired IP Address

Setting	Description	Factory Default
IP Address	Set the desired IP of connected devices.	None

DHCP Relay Agent (Option 82)

The DHCP Relay Agent makes it possible for DHCP broadcast messages to be sent over routers. The DHCP Relay Agent enables DHCP clients to obtain IP addresses from a DHCP server on a remote subnet, or those that are not located on the local subnet.

Option 82 is used by the relay agent to insert additional information into the client's DHCP request. The Relay Agent Information option is inserted by the DHCP relay agent when forwarding client-originated DHCP packets to a DHCP server. Servers can recognize the Relay Agent Information option and use the information to implement IP addresses to Clients.

When Option 82 is enabled on the switch, a subscriber device is identified by the switch port through which it connects to the network (in addition to its MAC address). Multiple hosts on the subscriber LAN can be connected to the same port on the access switch and are uniquely identified.

The Option 82 information contains 2 sub-options: Circuit ID and Remote ID, which define the relationship between end device IP and the DHCP Option 82 server. The "Circuit ID" is a 4-byte number generated by the Ethernet switch—a combination of physical port number and VLAN ID. The format of the "Circuit ID" is as described below:

FF-VV-VV-PP

Where the first byte "FF" is fixed to "01", the second and the third byte "VV-VV" is formed by the port VLAN ID in hex, and the last byte "PP" is formed by the port number in hex. For example,

01-00-0F-03 is the "Circuit ID" of port number 3 with port VLAN ID 15.

The "Remote ID" is to identify the relay agent itself and it can be one of the following:

- 1. The IP address of the relay agent.
- 2. The MAC address of the relay agent.
- 3. A combination of IP address and MAC address of the relay agent.
- 4. A user-defined string.

DHCP Relay Agent Server IP Address 1st Server 2nd Server 3rd Server 4th Server DHCP Option 82 Enable Option 82 Туре IP v Value 192.168.3.48 Display C0A80330 **DHCP Function Table** Port Circuit-ID Option 82 1-1 01000101 Enable 1-2 01000102 Enable 1-3 01000103 Enable Enable 1-4 01000104 2-1 01000105 Enable 2-2 01000106 Enable > < Activate

Server IP Address

1st Server

Setting Description		Factory Default
IP address for the 1st	This assigns the IP address of the 1st DHCP server that the	None
DHCP server	switch tries to access.	

2nd Server

Setting	Description	Factory Default
IP address for the 2nd	This assigns the IP address of the 2nd DHCP server that the	None
DHCP server	switch tries to access.	

3rd Server

Setting Description		Factory Default
IP address for the 3rd	This assigns the IP address of the 3rd DHCP server that the	None
DHCP server	switch tries to access.	

4th Server

Setting	Description	
IP address for the 4th	This assigns the IP address of the 4th DHCP server that the	None
DHCP server	switch tries to access.	

DHCP Option 82

Enable Option82

Setting	Description	Factory Default
Enable or Disable	Enable or disable DHCP Option 82 function.	Disable

Туре

Setting	Description	Factory Default
IP	Use switch IP address as the remote ID sub-option.	IP
MAC	Use switch MAC address as the remote ID sub-option.	IP
Client-ID	Use the combination of switch MAC address and IP address as	IP
	the remote ID sub-option.	
Other	Use the user-defined value as the remote ID sub-option.	IP

Value

Setting	Description	Factory Default
	Displays the value which you've set.	
Max. 12 characters	If you set the DHCP Option 82 type as Other, you will need to	switch IP address
	set it here.	

Display

Setting	Description	Factory Default
	The actual hexdecimal value set at the DHCP server for the	COA87FFD
	Remote-ID. This value is automatically generated according to	
	the Value field. Users can not modify it.	

DHCP Function Table

Enable

Setting Description Fact		Factory Default
Enable or Disable	Enable or disable DHCP Option 82 function for this port.	Disable

Using Diagnosis

The EDS-828 provides two important tools for administrators to diagnose network systems.

Mirror Port

Mirror Port Settings	
Monitored port	1-1 1-2 1-3 1-4 2-1 2-2 2-3 2-4 3-1 3-2 3-3 3-4 4-1 4-2 4-3 4-4 5-1 5-2 5-3 5-4
Watch direction	Bi-directional
Mirror port	Y
Activate	

The **Mirror port** function can be used to monitor data being transmitted through a specific port. This is done by setting up another port (the *mirror port*) to receive the same data being transmitted from, or both to and from, the port under observation. This allows the network administrator to "sniff" the observed port and thus keep tabs on network activity.

Take the following steps to set up the Mirror Port function:

STEP 1

Configure the EDS-828's **Mirror Port** function from either the Console utility or Web Browser interface. You will need to configure three settings:

Monitored Port	Select the port number of the port whose network activity will be monitored.
Mirror Port	Select the port number of the port that will be used to monitor the activity of the
	monitored port.
Watch Direction	Select one of the following three watch direction options:
	Output data stream
	Select this option to monitor only those data packets being sent out through the
	EDS-828's port.
	Input data stream
	Select this option to monitor only those data packets coming in through the
	EDS-828's port.
	Bi-directional
	Select this option to monitor data packets both coming into, and being sent out
	through, the EDS-828's port.
STEP 2	
Be sure to activate	your settings before eviting

Be sure to activate your settings before exiting.

- When using the Web Browser interface, activate by clicking on the Activate button.
- When using the Console utility, activate by first highlighting the Activate menu option, and then press **Enter**. You should receive the **Mirror port settings are now active! (Press any key to continue)** message.

Ping

Use Ping Command to	test Network Integrity
IP address/Name	192.168.127.253
	Ping

The **Ping** function uses the *ping* command to give users a simple but powerful tool for troubleshooting network problems. The function's most unique feature is that even though the ping command is entered from the user's PC keyboard, the actual ping command originates from the EDS-828 itself. In this way, the user can essentially "sit on top of the EDS-828" and send ping commands out through its ports.

To use the Ping function, type in the desired IP address, and then press **Enter** from the Console utility, or click on **Ping** when using the Web Browser interface.

LLDP Function Overview

Defined by IEEE 802.11AB, LLDP is an OSI Layer 2 Protocol that standardizes the self-identity advertisement methodology. It allows each networking device, e.g. a Moxa managed switch, to periodically inform its neighbors about its self-information and configurations. As a result, all of the devices will have knowledge about each other; and through SNMP, this knowledge can be transferred to Moxa's MXview for auto-topology and network visualization.



LLDP Web Interface

LLDP Settings General Settings			
LLDP		Enable	▼
Message Tra	nsmit Interval	30	(5~32768secs)
		Activate	
LLDP Table			
Port Neighbor ID	Neighbor Port	Neighbor Port Description	Neighbor System

From the switch's web interface, users have the option of either enabling or disabling the LLDP, as well as setting the LLDP transmit interval (as shown in the figure below). In addition, users are able to view each switch's neighbor-list, which is reported by its network neighbors. Most importantly, enabling the LLDP function allows Moxa's MXview to automatically display the network's topology as well as system setup details such as VLAN, and Trunking for the entire network.

LLDP Settings

Enable LLDP

Setting	Description	Factory Default
Enable or Disable	Enable or disable LLDP function.	Enable

Message Transmit Interval

Setting	Description	Factory Default
Numbers from 5 to	Sets the transmit interval of LLDP messages. Unit is in seconds.	30 (seconds)
32768 secs		

LLDP Table

LLDP	Table			
Port	Neighbor ID	Neighbor Port	Neighbor Port Description	Neighbor System

Port: The port number that connects to the neighbor device.

Neighbor ID: A unique entity which identifies a neighbor device; this is typically the MAC address.

Neighbor Port: The port number of the neighbor device.

Neighbor Port Description: A textual description of the neighbor device's interface.

Neighbor System: Hostname of the neighbor device.

Using Monitor

You can monitor statistics in real time from the EDS-828's web console and serial console.

Monitor by Switch

Access the Monitor by selecting "System" from the left selection bar. Monitor by System allows the user to view a graph that shows the combined data transmission activity of all of the EDS-828's ports. Click on one of the four options—All Packets, TX Packets, RX Packets, or Error Packets—to view transmission activity of specific types of packets. Recall that TX Packets are packets sent out from the EDS-828, RX Packets are packets received from connected devices, and Error Packets are packets that did not pass TCP/IP's error checking algorithm. The All Packets option displays a graph that combines TX, RX, and Error Packet activity. The four graphs (All Packets, TX Packets, RX Packets, and Error Packets) have the same form, so we only show the All Packets graph. The graph displays data transmission activity by showing **Packets/s** (i.e., packets per second, or pps) versus **sec.** (seconds). In fact, three curves are displayed on the same graph: **Uni-cast** packets (in red color), **Multi-cast** packets (in green color), and **Broad-cast** packets (in blue color). The graph is updated every few seconds, allowing the user to analyze data transmission activity in real-time.



Monitor by Port

Access the Monitor by Port function by selecting **ALL Ports** or **Port***i*, in which *i*= 1, 2, ..., 8, from the left pull-down list. The **Port***i* options are identical to the Monitor by System function discussed above, in that users can view graphs that show All Packets, TX Packets, RX Packets, or Error Packets activity, but in this case, only for an individual port. The **All Ports** option is essentially a graphical display of the individual port activity that can be viewed with the Console Monitor function discussed above. The All Ports option shows three vertical bars for each port. The height of the bar represents **Packets/s** for the type of packet, at the instant the bar is being viewed. That is, as time progresses, the height of the bar moves up or down so that the user can view the change in the rate of packet transmission. The red colored bar shows **Uni-cast** packets, the green colored bar shows **Multi-cast** packets, and the blue colored bar shows **Broad-cast** packets. The graph is updated every few seconds, allowing the user to analyze data transmission activity in real-time.



Using the MAC Address Table

This section explains the information provided by the EDS-828's MAC address table.

All	¥			Page 1/6 💌
Index	MAC	Туре	VLAN	Port
1	00-00-00-00-03	ucast(I)	1	1-2
2	00-00-00-00-05	ucast(I)	1	1-2
3	00-01-01-05-01-01	ucast(I)	1	1-2
4	00-07-e9-0b-3a-90	ucast(I)	1	1-2
5	00-09-e8-00-03-51	ucast(I)	1	1-2
6	00-09-e8-00-46-af	ucast(I)	1	1-2
7	00-0a-0b-00-03-64	ucast(I)	1	1-2
8	00-0a-19-03-69-14	ucast(I)	1	1-2
9	00-0a-19-74-12-13	ucast(I)	1	1-2
10	00-0d-88-18-4e-4a	ucast(I)	1	1-2

The MAC Address table can be configured to display the following the EDS-828 MAC address groups.

All	Select this item to show all EDS-828's MAC addresses
All Learned	Select this item to show all EDS-828's Learned MAC addresses
All Static	Select this item to show all EDS-828's Static / Static Multicast MAC addresses
All Multicast	Select this item to show all EDS-828's Multicast MAC addresses
Port x	Select this item to show all MAC addresses of dedicated ports

The table will display the following information:

MAC	This field shows the MAC address
Туре	This field shows the type of this MAC address
Port	This field shows the port that this MAC address belongs to

Using Layer 3 Settings

The EDS-828 is a Layer-3 switch that performs data switching on the Network Layer (Layer 3) of the ISO's OSI layer model. Unlike Layer-2 switching, which uses the MAC address for exchanging data, a Layer-3 switch uses the IP address to represent the destination of a data packet.



The Layer-3 Switching Concept

IP (Internet Protocol) is a protocol defined on layer 3 of the 7-layer OSI model. The IP address is used to address data packets on the Network Layer, and is not tied to the hardware of a device or PC. The IP address can be assigned by the system operator or network administrator.

Since Layer 2 switches use the MAC address to determine the destination of transmitted data packets, and Layer 3 switches use IP address, some mechanism is needed to associate MAC addresses with IP addresses. This is done by ARP (Address Resolution Protocol), which creates a table that matches MAC addresses to IP addresses.

When a PC sends out an ARP request, which is just a broadcast packet requiring the IP address owner to send back his MAC address, two situations could occur:

- If your PC and the IP address owner are on the same subnet, the IP address owner will use a unicast packet, which contains his MAC address, to reply to your PC. There after your PC will use this MAC address to transmit to the IP address owner directly.
- If your PC and the IP address owner are not on the same subnet, your PC will not receive a reply, so it will ask for the MAC address of the Layer-3 switch (gateway/router). To transmit data packets to the IP address owner, your PC packs the data packet with the IP address, and sends the packet to the Layer-3 switch (gateway/router) using its MAC address. The Layer-3 switch (gateway/router) receives the data packet, re-packs it, and then forwards it to the next hop according to the routing rules.

Static Routing and Dynamic Routing

The EDS-828 supports two routing methods: static routing and dynamic routing. Dynamic routing makes use of RIP V1/V1c/V2, and OSPF. You can either choose one routing method, or combine the two methods to establish your routing table.

A routing entry includes the following items: the destination address, the next hop address (which is the next router along the path to the destination address), and a metric that represents the cost we have to pay to access a different network.

Static Route

You can define the routes yourself by specifying what is the next hop (or router) that the EDS-828 forwards data for a specific subnet. The settings of the Static Route will be added to the routing table and stored in the EDS-828.

RIP (Routing Information Protocol)

RIP is a distance vector-based routing protocol that can be used to automatically build up a routing table in the EDS-828.

The EDS-828 can efficiently update and maintain the routing table, and optimize the routing by identifying the smallest metric and most matched mask prefix.

Interface Setting

The IP Interface Setting page is used to assign the interface.

P Interface Setting				
IP Interface Entry				
Interface Name	IF_1	1		
IP Address	100	.10.1.1		
Subnet Mask	255	.255.255.0		
VLAN ID	2	•		
Proxy ARP		Enable		
Add	Delete	Modify		
IP Interface Table				
🔲 All 🛛 Interface Name	IP Address	Subnet Mask	VLAN ID	Proxy ARP
□ IF_1	100.10.1.1	255.255.255.0	2	Disabled
	Activate			
		_		

Interface Name

Used to describe this interface (max. of 15 characters.)

IP Address

This option is used to specify the IP address of this interface.

Subnet Mask

This option is used to specify the subnet mask for this IP address.

VLAN ID

Setting	Description	Factory Default
ID numbers	Display all available VLAN IDs that you have set in the Virtual	None (if no VLAN ID
	LAN. To establish an interface, you must first assign an	is available)
	available ID to this interface. If a VLAN ID is assigned twice, a	
	warning message will appear.	

Proxy ARP

Setting	Description	Factory Default
Enable/Disable	This option is used to enable or disable the Proxy ARP.	Disabled

There are three action buttons for setting up the **IP Interface Table**:

Add

To add a entry into the IP Interface Table

Delete

To remove the selected entries from the IP Interface Table

Modify

To modify the content of a selected entry in the IP Interface Table

NOTE The entries in the IP Interface Table will not be added to the EDS-828's interface table until you click the Activate button.

Static Route

The **Static Route** page is used to set up the static routing table for the EDS-828.

Static Route			
Static Route Entry			
Destination Address	100.10.1.1		
Netmask	255.255.255	5.0	
Next Hop	100.10.1.25	54	
Metric (1~255)	10		
Add	Delete Mo	dify	
Static Routing Table			
All Destination Address	Netmask	Next Hop	Metric
□ 100.10.1.1	255.255.255.0	100.10.1.254	10
	Activoto		
	Activate		

Static Route Entry

Destination Address

You can specify the destination's IP address.

Subnet Mask

This option is used to specify the subnet mask for this IP address.

Next Hop

This option is used to specify the next router along the path to the destination.

Metric

This option is used to specify the cost we have to pay to access the neighboring network.

Static Routing Table

There are three action buttons for setting up the Static Routing Table:

Add

To add an entry to the Static Routing Table

Delete

To remove the selected entries from the Static Routing Table

Modify

To modify the contents of a selected entry in the Static Routing Table

NOTE The entries in the Static Routing Table will not be added to the EDS-828's routing table until you click the Activate button.

RIP Setting

RIP is a distance-vector routing protocol that employs the hop count as a routing metric. RIP prevents routing loops by implementing a limit on the number of hops allowed in a path from the source to a destination. The RIP page is used to set up the RIP parameters.

RIP Setting	
RIP Enable	
Choose if RIP will be ena	bled
RIP Version	
	● V1
RIP Send Version Choos	- V2
RIP Distribution	○ V1 Compatible
Redistributed	Connected Static OSPF
RIP Enable Table	
Interface Name	IP VID Enable
Activate	

RIP Enable

Setting	Description	Factory Default
Enable/Disable	This option is used to enable or disable the RIP function	Disabled
	globally.	

RIP Version

You can specify which version the RIP should follow. You can also select V1 Compatibility to make sure the RIP packet of Version 1 can be received as well.

RIP Distribution

Setting	Description	Factory Default
Connected	The entries that are learned from the connected ports will be	Unchecked
	re-distributed if this option is enabled.	(disabled)
Static	The entries that are set in a static route will be re-distributed if	Unchecked
	this option is enabled.	(disabled)
OSPF	The entries that are learned from the OSPF will be	Unchecked
	re-distributed if this option is enabled.	(disabled)

RIP Enable Table

This is a table showing the entries learned from RIP.

NOTE The RIP settings will not function until you click the Activate button.

OSPF Settings

OSPF (Open Shortest Path First) is a dynamic routing protocol for use in Internet Protocol (IP) networks. Specifically, it is a link-state routing protocol and falls into the group of interior gateway protocols, operating within a single autonomous system. As a link-state routing protocol, OSPF establishes and maintains neighbor relationships in order to exchange routing updates with other routers. The neighbor relationship table is called an adjacency database in OSPF. OSPF forms neighbor relationships only with the routers directly connected to it. In order to form a neighbor relationship between two routers, the interfaces used to form the relationship must be in the same area. An interface can only belong to a single area. With OSPF enabled, EDS-828 is capable to exchange routing information with other L3 switches or routers more efficiently in a large system. The OSPF Settings page is used to set up OSPF configurations.

OSPF Global Settings

OSPF Global Settings	
OSPF State	Enable 💌
OSPF Router ID	0.0.0.0
Current Router ID	0.0.0.1
Redistribute	Connected Static route RIP
	Activate

Each L3 switch/router has an OSPF router ID, customarily written in the dotted decimal format (e.g., 1.2.3.4) of an IP address. This ID must be established in every OSPF instance. If not explicitly configured, the default ID (0.0.0.0) will be regarded as the router ID. Since the router ID is an IP address, it does not have to be a part of any routable subnet in the network.

OSPF State, OSPF	Router ID, Current	Router ID, Redistribute
------------------	--------------------	-------------------------

Setting	Description	Factory Default
OSPF State	Select the option to enable/disable the OSPF	Disable
	Function.	
OSPF Router ID	Set the L3 switch's Router ID.	0.0.0.0
Current Router ID	Show the current L3 switch's Router ID.	0.0.0.0
Redistribute	Redistribute routing information to other protocols	Connected

OSPF Area Settings



An OSPF domain is divided into areas that are labeled with 32-bit area identifiers which are commonly written in the dot-decimal notation of an IPv4 address. Areas are used to divide a large network into smaller network areas. They are logical groupings of hosts and networks, including their routers having interfaces connected to any of the included networks. Each area maintains a separate link state database whose information may be summarized towards the rest of the network by the connecting router. Thus, the topology of an area is unknown outside of the area. This reduces the amount of routing traffic between parts of an autonomous system.

OSPF Area Entry

Area ID, Area Type, Metric

Setting	Description	Factory Default
Area ID	Define the areas that this L3 switch/router connects to.	0.0.0.0
Area Type	Define the area type, Stub Area or NSSA.	Normal
Metric	Define the metric value.	0

OSPF Area Table

Shows the current OSPF area table in the L3 switch/router.

OSPF Interface Settings

OSPF Interface S	ettings						
OSPF Interface Setting E	ntry						
Interface Name	L	AN_A 🔽					
Area ID	1	0.0.1.1 💌					
Router Priority	1		(0 ~ 255)				
Hello Interval	10)	(1 ~ 65535))			
Dead Interval	40)	(1 ~ 65535))			
Auth Type	N	lone 🔽					
Auth Key			(up to 8 cha	aracters)			
MD5 Key ID	1	(1 ~ 255))				
Metric	1		(1 ~ 65535))			
Ad	d Delete	Modify					
OSPF Interface Table							
All Interface Name	IP Address	Area ID	State P	riority Hello	uth pe Aut	th Key Kej ID	
		Ad	tivate				

Before using OSPF, we have to assign an interface for each area. Also the detailed information of the interface can be defined in this section. See the details in the following descriptions:

OSPF Interface Setting Entry

Configuration details

Setting	Description	Factory Default
Interface Name	Define the interface name.	N/A
Area ID	Define the Area ID.	N/A
Router Priority	Define the L3 switch/router's priority.	1
Hello Interval	Hello packets are packets that an OSPF process sends to its	10
	OSPF neighbors to maintain connectivity with those neighbors.	
	The hello packets are sent at a configurable interval (in	
	seconds). The value of all hello intervals must be the same	
	within a network.	
Dead Interval	The dead interval is also a configurable interval (in seconds),	40
	and defaults to four times the value of the hello interval.	
Auth Type	OSPF authentication allows the flexibility to authenticate OSPF	None
	neighbors. Users can enable authentication to exchange	
	routing update information in a secure manner. OSPF	
	authentication can either be none, simple, or MD5. However,	
	authentication is not necessary to be set. If it is set, all L3	
	switches / routers on the same segment must have the same	
	password and authentication method.	

Setting	Description	Factory Default
Auth Key	Authentication key means the clear-text password when using	N/A
	"Simple" method of the authentication type or MD5 encrypted	
	password when using MD5 of authentication type.	
MD5 Key ID	MD5 authentication provides higher security than plain text	1
	authentication. This method uses the MD5 to calculate a hash	
	value from the contents of the OSPF packet and the	
	authentication key. This hash value is transmitted in the	
	packet, along with a key ID.	
Metric	Manually set Metric / Cost of OSPF.	1

OSPF Interface Table

Shows the current OSPF interface table in a list.

Area ID, Area Type, Metric

Setting	Description	Factory Default
Area ID	Define the areas that this L3 switch/router connects to.	0.0.0.0
Area Type	Define the area type, Stub Area or NSSA.	Normal
Metric	Define the metric value.	0

OSPF Virtual Link Settings



All areas in an OSPF autonomous system must be physically connected to the backbone area (Area 0.0.0.0). However, this is impossible in some cases. For those cases, users can create a virtual link to connect to the backbone through a non-backbone area and also use virtual links to connect two parts of a partitioned backbone through a non-backbone area.

OSPF Virtual Link Entry

Configuration details

Setting	Description	Factory Default
Transit Area ID	Define the areas that this L3 switch/router connects to.	N/A
Neighbor Router ID	Define the neighbor L3 switch/route's ID.	N/A

OSPF Virtual Link Table

Shows the current OSPF virtual link table.

OSPF Area Aggregation Settings

OSPF Area Aggregation Setting	gs	
OSPF Aggreation Entry		
Area ID	10.0.1.1	v
Network Address		
Network Mask		
Add	Delete Modify	
OSPF Aggregation Table		
All Area ID	Network Address	Network Mask
Activ	ate	

Each of OSPF areas which consist of a set of interconnected subnets and traffic across areas is handled by routers attached to two or more areas, known as Area Border Routers (ABRs). With OSPF aggregation function, users can combine groups of routes with common addresses into a single routing table entry. The function is used to reduce the size of routing tables.

OSPF Aggregation Entry

Configuration details

Setting	Description	Factory Default
Area ID	Select the Area ID that you want to configure.	N/A
Network Address	Fill in the network address in the area.	N/A
Network Mask	Fill in the network mask.	N/A

OSPF Aggregation Table

Shows the current OSPF aggregation table.

OSPF Neighbor Table

OSPF Neighbor	Table		
Page 1/1 💌			
Index Neighbor ID	Priority State	Address	Interface

Shows the current OSPF neighbor table.

OSPF Database Table

OSPF Neighbor	Table		
Page 1/1 💌			
Index Neighbor ID	Priority State	Address	Interface

Shows the current OSPF database table.

VRRP Settings

VRRP Settings								
VRRP Enable								
Enable								
VRRP Interface Setting	Entry							
Enable								
Virtual IP								
Virtual Router ID				(1~255	j)			
Priority				(1~254	L)			
Preemption Mode			Enable					
	Modify							
VRRP Interface Table								
Interface Name	IP Address	VLAN ID	VRRP Enable	VRRP Status	Virtual IP	Virtual Router ID		Preemption Mode
LAN_A	10.0.1.1	10	Disabled	Init	0.0.0.0	0	100	Enabled
LAN_B	10.0.2.1	20	Disabled	Init	0.0.0.0	0	100	Enabled
	Activate							
	Activate							

The Virtual Router Redundancy Protocol (VRRP) feature can solve the static configuration problem. VRRP enables a group of routers to form a single virtual router with a virtual IP address. The LAN clients can then be configured with the virtual router's virtual IP address as their default gateway. The virtual router is the combination of a group of routers, and also known as a VRRP group.

Enable

Setting	Description	Factory Default
Enable	Checkmark the checkbox to enable the VRRP.	N/A

VRRP Interface Setting Entry

Setting	Description	Factory Default
Enable	Determines to enable the VRRP entry or not.	Disabled
Virtual IP	L3 switches / routers in the same VRRP group must have the	0.0.0.0
	identical virtual IP address like VRRP ID. This virtual IP	
	address must belong to the same address range as the real IP	
	address of the interface.	
Virtual Router ID	Virtual Router ID is used to assign a VRRP group. The L3	0
	switches / routers, which operate as master / backup, should	
	have the same	
	ID. Moxa L3 switches / routers support one virtual router ID for	
	each interface. The usable range of ID is 1 to 255.	

Setting	Description	Factory Default
Priority	Determines priority in a VRRP group. The priority value range is	100
	1 to 255 and the 255 is the highest priority. If several L3	
	switches / routers have the same priority, the router with	
	higher IP address has the higher priority. The usable range is "1	
	to 255".	
Preemption Mode	Determines whether a backup L3 switch / router will take the	Enabled
	authority of master or not.	

Routing Table

The **Routing Table** page shows all routing entries used by the EDS-828.

All Routing	Entry List			
All	~		Page 1/1 💌	
Connected Static RIP OSPF	stination	Next hop	Interface Name	Metric VID
OSPF				

All Routing Entry List

Setting	Description	Factory Default
All	Show all routing rules	N/A
Connected	Show connected routing rules	N/A
Static	Show static routing rules	N/A
RIP	Show RIP exchanged routing rules	N/A
OSPF	Show OSPF exchanged routing rules	N/A

Using System Log

Event Log

Index	Bootup	Date 1	Fime S	System Startup Tirr	ne Event
991	36	2007/07/30	09:02:17	54d1h30m23s	Port 1 link off
992	36	2007/07/30	09:02:21	54d1h30m27s	Port 1 link on
993	36	2007/07/30	09:02:45	54d1h30m51s	Port 1 link off
994	36	2007/07/30	09:02:47	54d1h30m53s	Port 1 link on
995	36	2007/07/30	09:08:50	54d1h36m56s	Port 1 link off
996	36	2007/07/30	09:08:54	54d1h37m0s	Port 1 link on
997	36	2007/07/30	09:09:19	54d1h37m25s	Port 1 link off
998	36	2007/07/30	09:09:20	54d1h37m26s	Port 1 link on
999	36	2007/07/30	09:13:36	54d1h41m42s	192.168.2.51 admin Auth. ok
1000	36	2007/07/30	09:16:49	54d1h44m55s	192.168.2.51 admin Auth. ok

Item	Description
Bootup	This field shows how many times the EDS-828 has been rebooted or cold started.
Date	The date is updated based on how the current date is set in the "Basic Setting" page.
Time	The time is updated based on how the current time is set in the "Basic Setting" page.
System Startup	The system startup time related to this event.
Time	
Events	Events that have occurred.

Syslog Settings

This function provides the event logs for the syslog server. The function supports 3 configurable syslog servers and syslog server UDP port numbers. When an event occurs, the event will be sent as a syslog UDP packet to the specified syslog servers.

Syslog Settings	
Syslog Server 1	syslogsvr.moxa.com
Port Destination	514 (1~65535)
Syslog Server 2	
Port Destination	514 (1~65535)
Syslog Server 3	
Port Destination	514 (1~65535)
	Activate

Syslog Server 1

Setting	Description	Factory Default
IP Address	Enter the IP address of 1st Syslog Server used by your network.	None
Port Destination	Enter the UDP port of 1st Syslog Server.	514
(1 to 65535)		

Syslog Server 2

Setting	Description	Factory Default
IP Address	Enter the IP address of 2nd Syslog Server used by your	None
	network.	
Port Destination (1 to	Enter the UDP port of 2nd Syslog Server.	514
65535)		

Syslog Server 3

Setting	Description	Factory Default
IP Address	Enter the IP address of 3rd Syslog Server used by your	None
	network.	
Port Destination (1 to	Enter the UDP port of 3rd Syslog Server.	514
65535)		

- **NOTE** The following events will be recorded into the EDS-828's Event Log table, and will then be sent to the specified Syslog Server:
 - 1. Cold start
 - 2. Warm start
 - 3. Configuration change activated
 - 4. Power 1/2 transition (Off (On), Power 1/2 transition (On (Off)
 - 5. Authentication fail
 - 6. Topology changed
 - 7. Master setting is mismatched
 - 8. DI 1/2 transition (Off (On), DI 1/2 transition (On (Off)
 - 9. Port traffic overload
 - 10. dot1x Auth Fail
 - 11. Port link off / on

Using HTTPS/SSL

To secure your HTTP access, the EDS-828 supports HTTPS/SSL to encrypt all HTTP traffic. Perform the following steps to access the EDS-828's web browser interface via HTTPS/SSL.

1. Open Internet Explorer and type https://EDS-828's IP address in the address field. Press Enter to establish the connection.

https://192.168.127.253/home.asp - Microsoft Internet Explorer					
File Edit View Favorites Tools Help					
🗘 Back 🔹 🤿 🗸 🙆 🚮 😡 Search 😨 Favorites 🛞 Media 🧭 🖏 🖆 🧾					
Address 🛃 https://192.168.127.253/home.asp					

2. Warning messages will pop out to warn the user that the security certificate was issued by a company they have not chosen to trust.

Security	Aler	×					
ß	char	Information you exchange with this site cannot be viewed or changed by others. However, there is a problem with the site's security certificate.					
	⚠	The security certificate was issued by a company you have not chosen to trust. View the certificate to determine whether you want to trust the certifying authority.					
	0	The security certificate date is valid.					
	0	The security certificate has a valid name matching the name of the page you are trying to view.					
	Doy	ou want to proceed?					
		Yes View Certificate					

3. Select Yes to enter the EDS-828's web browser interface and access the web browser interface secured via HTTPS/SSL.



NOTE Moxa provides a Root CA certificate. After installing this certificate into your PC or Notebook, you can access the web browser interface directly and will not see any warning messages again. You may download the certificate from the EDS-828A's CD-ROM.

EDS Configurator GUI

EDS Configurator is a comprehensive Windows-based GUI that is used to configure and maintain multiple EDS switches. A suite of useful utilities is available to help you locate EDS switches attached to the same LAN as the PC host (regardless of whether or not you know the IP addresses of the switches), connect to an EDS switches whose IP address is known, modify the network configurations of one or multiple EDS switches, and update the firmware of one or more EDS switches. EDS Configurator is designed to provide you with instantaneous control of *all* of your EDS switches, regardless of location. You may download the EDS Configurator software from Moxa's website free of charge.

The following topics are covered in this chapter:

- Starting EDS Configurator
- Broadcast Search
- Search by IP address
- Upgrade Firmware
- Modify IP Address
- Export Configuration
- Import Configuration
- Unlock Server

Starting EDS Configurator

To start EDS Configurator, locate and then run the executable file edscfgui.exe.

NOTE You may download the EDS Configurator software from Moxa's website at www.moxa.com.

For example, if the file was placed on the Windows desktop, it should appear as follows. Simply double click on the icon to run the program.



The Moxa EtherDevice Server Configurator window will open, as shown below.

TMOXA EtherDe	vice Server Conf	igurator		
List Server Firmware	e <u>C</u> onfiguration \	<u>/</u> iew <u>H</u> elp		
] 🛃 🧟 🛃 🖻				
Model	IP Address	MAC Address	Status	
T				
Beady				

Broadcast Search

Use the Broadcast Search utility to search the LAN for all EDS switches that are connected to the LAN. Note that since the search is done by MAC address, Broadcast Search will not be able to locate Moxa EtherDevice Servers connected outside the PC host's LAN. Start by clicking on the Broadcast Search icon 2, or by selecting **Broadcast Search** under the **List Server** menu.

The Broadcast Search window will open, displaying a list of all switches located on the network, as well as the progress of the search.

Broadcast Search Status Total Count = 1, *	timeout = 1sec		Stu	pp
Model	IP Address	MAC Address	Progress	
EDS-508	10.1.7.2	00:E8:90:00:00:11	Get Info	

Once the search is complete, the Configurator window will display a list of all switches that were located.



Search by IP address

This utility is used to search for one EDS switch at a time. Note that the search is conducted by IP address, so you should be able to locate any EDS switch that is properly connected to your LAN, WAN, or even the Internet.

Start by clicking on the Specify by IP address icon selecting Specify IP address under the List

Server menu.

The **Search Server with IP Address** window will open. Enter the IP address of the switch you wish to search for, and then click **OK**.

Search Server with IP Address				
IP Address	10 . 1	. 7 . 2]	
0.	K	Cancel		

Once the search is complete, the Configurator window will add the switch to the list of switches.

TMOXA EtherDevice Server Configurator					_ 8 >
List Server Firmware Configuration View Help					
≙ ≙ ⊉ ⊠ ≃ ≚ ≜					
Model IP Address MAC Address	Status				
EDS-508 10.1.7.2 00:E8:90:00:00:11		Mo	odel	EDS-508	
		Na	ame	Managed Redundant Switch 00011	
		IP	Address	10.1.7.2	
		Ne	etmask	255.0.0.0	
		Ga	ateway	0.0.0.0	
		MA	AC Address	00:E8:90:00:00:11	
		Se	erial No	00011	
		Fi	rmware Ver.	0.20	

Upgrade Firmware

Keep your EDS switch up to date with the latest firmware from Moxa. Take the following steps to upgrade the firmware:

- 1. Download the updated firmware (*.rom) file from the Moxa website (www.moxa.com).
- 2. Click on the switch (from the **Moxa EtherDevice Server Configurator** window) whose firmware you wish to upgrade to highlight it.

TMOXA EtherDevice Server Configurator			_ 8 >
List Server <u>F</u> irmware <u>C</u> onfiguration <u>V</u> iew <u>H</u> elp			
] 🕰 😫 🛃 🛣 🔟 👗 📥			
Model IP Address MAC Address Status			
EDS-508 10.1.7.2 00:E8:90:00:00:11	Model	EDS-508	
	Name	Managed Redundant Switch 00011	
	IP Address	10.1.7.2	
	Netmask	255.0.0.0	
	Gateway	0.0.0.0	
	MAC Address	00:E8:90:00:00:11	
	Serial No	00011	
	Firmware Ver.	0.20	
1			

- 3. Click on the **Upgrade Firmware** toolbar icon 🗳, or select **Upgrade** under the **Firmware** menu. If the switch is Locked, you will be prompted to input the switch's User Name and Password.
- 4. Use the **Open** window to navigate to the folder that contains the firmware upgrade file, and then click on the correct "*.rom" file (**eds.rom** in the example shown below) to select the file. Click on **Open** to activate the upgrade process.

Open					? ×
Look jn: 🤷	My Documents	-	<u></u>	<u>r</u>	
🗀 Eds					
🛛 🚞 My eBook:					
📕 🖻 eds-config					
					_
File <u>n</u> ame:	eds.rom			<u>0</u> p	en
Files of <u>type</u> :			-	Car	
	1				

Modify IP Address

You may use the Modify IP Address function to reconfigure the EDS's network settings. Start by clicking on the

Modify IP address icon 11, or by selecting Modify IP address under the Configuration menu.

The **Setup Configuration** window will open. Checkmark the box to the left of those items that you wish to modify, and then Disable or Enable DHCP, and enter IP Address, Subnet mask, Gateway, and DNS IP. Click **OK** to accept the changes to the configuration.

Setup Configuration	х
Modify IP Address	_
Model Name: ED6008-M-SC	
MAC address 00:00:00:00:00:10	
Serial Number 00010	
DHCP O Disable O Enable	
✓ IP Address 192 . 168 . 127 . 253	
▼ Netmask 255 . 255 . 0 . 0	
🔽 Gateway	
Tip: Click the check box to select/un-select change item.	
OK Cancel	

Export Configuration

The **Export Configuration** utility is used to save the entire configuration of a specified EDS switch to a text file. Take the following steps to export a configuration:

1. Highlight the switch (from the Server list in the Configurator window's left pane), and then click on the

Export toolbar icon or select **Export Configuration** from the **Configuration** menu. Use the **Open** window to navigate to the folder in which you want to store the configuration, and then type the name of the file in the File name input box. Click on **Open**.

Open						? X
Look in: 崎	My Documents	•	È	<u></u>	<u>r</u>	
🛄 Eds 🦳 My eBook:	\$					
				_		
File <u>n</u> ame:	eds-config.txt				<u>O</u> p	en
Files of <u>type</u> :				•	Car	

2. Click on OK when the Export configuration to file OK message appears.

MOXA E	therDevice Server Configurator	×
٩	Export configuration to file OK.	

3. You may use a standard text editor, such as Notepad under Windows, to view and modify the newly created configuration file.

```
🌌 eds508text.txt - Notepad
                                                                             <u>- 🗆 ×</u>
File(F) Edit(E) Option(O) Help(H)
[EtherDevice Server Configuration File]
                                                                                 -
# Model Name
ModelName
              EDS-588
# Basic settings -- for network and system parameter
***********************************
     System Identification
# [Server Name]
# Server name (max. length = 30 words.)
ServerName
              Managed Redundant Switch 00011
# [Server Location]
# Server location (max. length = 80 words.)
Location
              Switch Location
# [Server Description]
# Server description (max. length = 30 words.)
SysDescr
# [Maintainer Contact Info]
# Server Contact Info. (max. length = 30 words.)
Contact
# [Web Configuration]
 1 Disable Web Configuration
±
```

Import Configuration

The **Import Configuration** function is used to import an entire configuration from a text file to an EDS switch. This utility can be used to transfer the configuration from one EDS switch to another, by first using the Export Configuration function (described in the previous section) to save a switch configuration to a file, and then using the Import Configuration function. Take the following steps to import a configuration:

- Highlight the server (from the Moxa EtherDevice Switch list in the Configurator window's left pane), and then click on the Import toolbar icon , or select Import Configuration from the Configuration menu.
- 2. Use the **Open** window to navigate to the text file that contains the desired configuration. Once the file is selected, click on **Open** to initiate the import procedure.

Open						? ×	<
Look jn: 🤷	My Document	s	- 🗈		Ť		
Eds							1
My eBooks							I
							I
							I
							I
	L					- 1	
File <u>n</u> ame:	eds-config					<u>O</u> pen	
Files of <u>type</u> :				•		Cancel	

 The Setup Configuration window will be displayed, with a special note attached at the bottom. Parameters that have been changed will be activated with a checkmark. You may make more changes if necessary, and then click on OK to accept the changes.

Setup Configuration					
Modify IP Address					
Model Name: ED6008-M-SC					
MAC address 00:00:00:00:10					
Serial Number 00010					
DHCP © Disable C Enable					
P Address 192 . 168 . 127 . 253					
☑ Netmask 255 . 255 . 0 . 0					
🔽 Gateway 🛛 · · ·					
DNS IP					
Tip: Click the check box to select/un-select change item. This dialog displays the import file settings which will be applied to selected server. You can make any modification before pressing "OK".					
OK Cancel					

4. Click on Yes in response to the following warning message to accept the new settings.

MOXA E	10XA EtherDevice Server Configurator 🛛 🛛 🕅							
8	Warning! Some or all of your MOXA EtherDevice Server's own network settings have been changed. Once the new settings have been updated,you may need to use the new network settings (IP address, Netmask, Gateway, etc.) to re-establish a Console session with your MOXA EtherDevice Server. Would you like to update network setting now ? Yes No							

Unlock Server

The Unlock Server function is used to open a password protected switch so that the user can modify its configuration, import/export a configuration, etc. There are six possible responses under the **Status** column. The **Status** of an EDS switch indicates how the switch was located (by Moxa EtherDevice Switch Configurator), and what type of password protection it has.

The six options are as follows (note that the term **Fixed** is borrowed from the standard *fixed IP address* networking terminology):

Locked

The switch is password protected, "Broadcast Search" was used to locate it, and the password has not yet been entered from within the current Configurator session.

Unlocked

The switch is password protected, "Broadcast Search" was used to locate it, and the password has been entered from within the current Configurator session. Henceforth during this Configurator session, activating various utilities for this switch will not require re-entering the server password.

Blank

The switch is not password protected, and "Broadcast Search" was used to locate it.

Follow the steps given below to unlock a locked EDS switch (i.e., an EDS switch with Status "Locked"). Highlight the server (from the Moxa EtherDevice Switch list in the Configurator window's left pane), and then click on the **Unlock** toolbar icon **Configuration** menu.

1. Enter the switch's User Name and Password when prompted, and then click OK.

nput P	assword		×
	UserName	admin	
	Password:	жинаним	
		OK Cancel	

2. When the **Unlock status** window reports Progress as **OK**, click on the **Close** button in the upper right corner of the window.

Ur	nlock status		×
	Progress 1/1		Close
	MAC Address 00:00:00:00:00:10	Progress	

3. The status of the switch will now read **Unlocked**.

T	TMOXA EtherDevice Server Configurator						
List	t Server <u>F</u> irmware	e <u>C</u> onfiguration ⊻	(iew <u>H</u> elp				
] 🖆	2 🧟 🛃 🖻	i 🖆 👗 📤 🛛					
Г	Model	IP Address	MAC Address	Status			
	ED6008-M-SC	192.168.127.253	00:00:00:00:00:10	Unlocked	Model	ED6008-M-SC	4
					Name	MOXA EtherDevice Serv	
					IP Address	192.168.127.253	
					Netmask	255.255.0.0	
					Gateway	0.0.0.0	

A

MIB Groups

The EDS-828 comes with built-in SNMP (Simple Network Management Protocol) agent software that supports cold/warm start trap, line up/down trap, and RFC 1213 MIB-II.

The standard MIB groups that the EDS-828 series support are:

MIB II.1—System Group

sysORTable

MIB II.2—Interfaces Group

ifTable

MIB II.4—IP Group

ipAddrTable ipNetToMediaTable IpGroup IpBasicStatsGroup IpStatsGroup

MIB II.5—ICMP Group

IcmpGroup IcmpInputStatus IcmpOutputStats

MIB II.6—TCP Group

tcpConnTable TcpGroup TcpStats

MIB II.7—UDP Group

udpTable UdpStats

MIB II.10—Transmission Group

dot3 dot3StatsTable

MIB II.11—SNMP Group

SnmpBasicGroup SnmpInputStats SnmpOutputStats

MIB II.17—dot1dBridge Group

dot1dBase dot1dBasePortTable dot1dStp dot1dStpPortTable dot1dTp dot1dTpFdbTable dot1dTpPortTable dot1dTpHCPortTable dot1dTpPortOverflowTable pBridgeMIB dot1dExtBase dot1dPriority dot1dGarp qBridgeMIB dot1qBase dot1qTp dot1qFdbTable dot1qTpPortTable dot1qTpGroupTable dot1qForwardUnregisteredTable dot1qStatic dot1qStaticUnicastTable dot1qStaticMulticastTable dot1qVlan dot1qVlanCurrentTable dot1qVIanStaticTable dot1qPortVlanTable

The EDS-828 also provides a private MIB file, located in the file "Moxa-EDS828-MIB.my" on the EDS-828 Series utility CD-ROM.

Public Traps:

- 1. Cold Start
- 2. Link Up
- 3. Link Down
- 4. Authentication Failure
- 5. dot1dBridge New Root
- 6. dot1dBridge Topology Changed

Private Traps:

- 1. Configuration Changed
- 2. Power On
- 3. Power Off
- 4. Traffic Overloaded
- 5. Turbo Ring Topology Changed
- 6. Turbo Ring Coupling Port Changed
- 7. Turbo Ring Master Mismatch
- 8. Module Inserted
- 9. Module Removed

Modbus/TCP Map

EDS-828 Modbus information v1.0

Read Only Registers (Support Function Code 4) 1 Word = 2 Bytes

Address	Data Type	Description
	Syste	em Information
0x0000	1 word	Vendor ID = 0x1393
0x0001	1 word	Unit ID (Ethernet = 1)
0x0002	1 word	Product Code = 0x0006
0x0010	20 words	Vendor Name = "Moxa"
		Word 0 Hi byte = 'M'
		Word 0 Lo byte = 'o'
		Word 1 Hi byte = 'x'
		Word 1 Lo byte = 'a'
		Word 2 Hi byte = '\0'
		Word 2 Lo byte = (0)
0x0030	20 words	Product Name = "EDS-828"
		Word 0 Hi byte = 'E'
		Word 0 Lo byte = 'D'
		Word 1 Hi byte = 'S'
		Word 1 Lo byte = '-'
		Word 2 Hi byte = '8'
		Word 2 Lo byte = '2'
		Word 3 Hi byte = '8'
		Word 3 Lo byte = (0)
		Word 4 Hi byte = '\0'
		Word 4 Lo byte = $(0')$
0x0050	1 word	Product Serial Number
0x0051	2 words	Firmware Version
		Word 0 Hi byte = major (A)
		Word 0 Lo byte = minor (B)
		Word 1 Hi byte = release (C)
		Word 1 Lo byte = build (D)
0x0053	2 words	Firmware Release Date
		Firmware was released on 2007-05-06 at 09 o'clock
		Word $0 = 0x0609$
		Word 1 = 0x0705
0x0055	3 words	Ethernet MAC Address
		Ex: MAC = 00-01-02-03-04-05
		Word 0 Hi byte = 0x00
		Word 0 Lo byte = $0x01$
		Word 1 Hi byte = 0x02
		Word 1 Lo byte = 0x03
		Word 2 Hi byte = 0x04
		Word 2 Lo byte = $0x05$

Address	Data Type	Description	
0x0058	1 word	Power 1	
		0x0000: Off	
		0x0001:On	
0x0059	1 word	Power 2	
		0x0000: Off	
		0x0001:On	
0x005A	1 word	Fault LED Status	
		0x0000: No	
		0x0001:Yes	
0x0080	1 word	DI1	
		0x0000: Off	
		0x0001:On	
0x0081	1 word	D12	
		0x0000: Off	
		0x0001:On	
0x0082	1 word	D01	
		0x0000: Off	
		0x0001:On	
0x0083	1 word	D02	
		0x0000: Off	
		0x0001:On	
	Poi	rt Information	
0x1000 to 0x1011	1 word	Port 1 to 10 Status	
		0x0000:Link down	
		0x0001:Link up	
		0x0002: Disable	
		OxFFFF:No port	
0x1100 to 0x1111	1 word	Port 1 to 10 Speed	
		0x0000:10M-Half	
		0x0001:10M-Full	
		0x0001:10M-Full 0x0002:100M-Half	
		0x0002:100M-Half	
		0x0002: 100M-Half 0x0003: 100M-Full 0x0004: 1G-Half	
		0x0002:100M-Half 0x0003:100M-Full 0x0004:1G-Half 0x0005:1G- Full	
0x1200 to 0x1211	1 word	0x0002: 100M-Half 0x0003: 100M-Full 0x0004: 1G-Half	
0x1200 to 0x1211	1 word	0x0002:100M-Half 0x0003:100M-Full 0x0004:1G-Half 0x0005:1G- Full 0xFFFF:No port Port 1 to 10 Flow Ctrl	
0x1200 to 0x1211	1 word	0x0002:100M-Half 0x0003:100M-Full 0x0004:1G-Half 0x0005:1G- Full 0xFFFF:No port	
0x1200 to 0x1211	1 word	0x0002:100M-Half 0x0003:100M-Full 0x0004:1G-Half 0x0005:1G-Full 0xFFFF:No port Port 1 to 10 Flow Ctrl 0x0000:Off 0x0001:On	
0x1200 to 0x1211 0x1300 to 0x1311	1 word	0x0002:100M-Half 0x0003:100M-Full 0x0004:1G-Half 0x0005:1G-Full 0xFFFF:No port Port 1 to 10 Flow Ctrl 0x0000:Off 0x0001:On 0xFFFF:No port	
		0x0002:100M-Half 0x0003:100M-Full 0x0004:1G-Half 0x0005:1G-Full 0xFFFF:No port Port 1 to 10 Flow Ctrl 0x0000:Off 0x0001:On	
		0x0002: 100M-Half 0x0003: 100M-Full 0x0004: 1G-Half 0x0005: 1G- Full 0xFFFF:No port Port 1 to 10 Flow Ctrl 0x0000: Off 0x0001: On 0xFFFF:No port Port 1 to 10 MDI/MDIX	

Address	Data Type	Description
0x1400 to 0x1413(Port 1)	20 words	Port 1 to 10 Description
0x1414 to 0x1427(Port 2)		Port Description = "100TX,RJ45."
		Word 0 Hi byte = '1'
		Word 0 Lo byte = '0'
		Word 1 Hi byte = '0'
		Word 1 Lo byte = 'T'
		Word 4 Hi byte = '4'
		Word 4 Lo byte = '5'
		Word 5 Hi byte = '.'
		Word 5 Lo byte = $(0')$
	Packet Ir	formation
0x2000 to 0x2022	2 words	Port 1 to 10 Ty Pockets
0x2000 to 0x2023	2 words	Port 1 to 10 Tx Packets
		Ex: port 1 Tx Packets = $0x44332211$
		Word $0 = 4433$
0.0100 + 0.0100	2 marts	Word 1 = 2211
0x2100 to 0x2123	2 words	Port 1 to 10 Rx Packets
		Ex: port 1 Rx Packets = 0x44332211
		Word $0 = 4433$
		Word 1 = 2211
0x2200 to 0x2223	2 words	port 1 to 10 Tx Error Packets
		Ex: port 1 Tx Error Packets = 0x44332211
		Word $0 = 4433$
		Word 1 = 2211
0x2300 to 0x2323	2 words	port 1 to 10 Rx Error Packets
		Ex: port 1 Rx Error Packets = 0x44332211
		Word $0 = 4433$
		Word 1 = 2211
	Redundancy	Information
0x3000	1 word	Redundancy Protocol
		0x0000:None
		0x0001:RSTP
		0x0002:Turbo Ring
		0x0003:Turbo Ring V2
		0x0004:Turbo Chain
0x3100	1 word	RSTP Root
		0x0000:Not Root
		0x0001:Root
		OxFFFF:RSTP Not Enable
0x3200 to 0x3211	1 word	RSTP Port 1 to 10 Status
		0x0000:Port Disabled
		0x0001:Not RSTP Port
		0x0002:Link Down
		0x0003:Blocked
		0x0004:Learning
		0x0005:Forwarding
		0xFFFF:RSTP Not Enable
0x3300	1 word	TR Master/Slave
		0x0000:Slave
		0x0001:Master
	1	

Address	Data Type	Description
0x3301	1 word	TR 1st Port status
		0x0000:Port Disabled
		0x0001:Not Redundant
		0x0002:Link Down
		0x0003: Blocked
		0x0004:Learning
		0x0005:Forwarding
0x3302	1 word	TR 2nd Port status
		0x0000:Port Disabled
		0x0001:Not Redundant
		0x0002:Link Down
		0x0003: Blocked
		0x0004: Learning
0	1	0x0005: Forwarding
0x3303	1 word	TR Coupling
		0x0000: Off
		0x0001:On
		OxFFFF: Turbo Ring Not Enable
0x3304	1 word	TR Coupling Port status
		0x0000:Port Disabled
		0x0001: Not Coupling Port
		0x0002:Link Down
		0x0003:Blocked
		0x0005:Forwarding
		OxFFFF: Turbo Ring Not Enable
0x3305	1 word	TR Coupling Control Port status
		0x0000: Port Disabled
		0x0001: Not Coupling Port
		0x0002:Link Down
		0x0003:Blocked
		0x0005:Forwarding
		0x0006: Inactive
		0x0007:Active
		OxFFFF:Turbo Ring Not Enable
0x3500	1 word	TR2 Coupling Mode
		0x0000: None
		0x0001:Dual Homing
		0x0002:Coupling Backup
		0x0003: Coupling Primary
		0xFFFF:Turbo Ring V2 Not Enable
0x3501	1 word	TR2 Coupling Port Primary status
		(Using in Dual Homing, Coupling Backup, Coupling
		Primary)
		0x0000:Port Disabled
		0x0001:Not Coupling Port
		0x0002:Link Down
		0x0003: Blocked
		0x0004:Learning
		0x0005: Forwarding
		OxFFFF:Turbo Ring V2 Not Enable

Address	Data Type	Description
0x3502	1 word	TR2 Coupling Port Backup status
		(Only using in Dual Homing)
		0x0000:Port Disabled
		0x0001:Not Coupling Port
		0x0002:Link Down
		0x0003:Blocked
		0x0004:Learning
		0x0005:Forwarding
		0xFFFF:Turbo Ring V2 Not Enable
0x3600	1 word	TR2 Ring 1 status
		0x0000: Healthy
		0x0001:Break
		0xFFFF:Turbo Ring V2 Not Enable
0x3601	1 word	TR2 Ring 1 Master/Slave
0,3001	T WORU	0x0000:Slave
		0x0001: Master
		0xFFFF:Turbo Ring V2 Ring 1 Not Enable
0x3602	1 word	TR2 Ring 1 1st Port status
		0x0000:Port Disabled
		0x0001:Not Redundant
		0x0002:Link Down
		0x0003:Blocked
		0x0004:Learning
		0x0005:Forwarding
		OxFFFF:Turbo Ring V2 Ring 1 Not Enable
0x3603	1 word	TR2 Ring 1 2nd Port status
		0x0000:Port Disabled
		0x0001:Not Redundant
		0x0002:Link Down
		0x0003:Blocked
		0x0004:Learning
		0x0005:Forwarding
		0xFFFF:Turbo Ring V2 Ring 1 Not Enable
0x3680	1 word	TR2 Ring 2 status
		0x0000: Healthy
		0x0001:Break
		0xFFFF:Turbo Ring V2 Ring 2 Not Enable
0x3681	1 word	TR2 Ring 2 Master/Slave
	1 Word	0x0000: Slave
		0x0001:Master
		0xFFFF:Turbo Ring V2 Ring 2 Not Enable
0x3682	1 word	TR2 Ring 2 1st Port status
0,3002		0x0000:Port Disabled
		0x0001:Not Redundant
		0x0002: Link Down
		0x0003: Blocked
		0x0004:Learning
		0x0005: Forwarding
		OxFFFF:Turbo Ring V2 Ring 2 Not Enable

Address	Data Type	Description
0x3683	1 word	TR2 Ring 2 2nd Port status
		0x0000:Port Disabled
		0x0001:Not Redundant
		0x0002:Link Down
		0x0003:Blocked
		0x0004:Learning
		0x0005: Forwarding
		0xFFFF:Turbo Ring V2 Ring 2 Not Enable
0x3700	1 word	Turbo Chain Switch Role
		0x0000: Head
		0x0001:Member
		0x0002:Tail
		0xFFFF: Turbo Chain Not Enable
0x3701	1 word	Turbo Chain 1st Port status
		0x0000: Link Down
		0x0001: Blocking
		0x0002: Blocked
		0x0003: Forwarding
		0xFFFF:Turbo Ring V2 Ring 2 Not Enable
0x3702	1 word	Turbo Chain 2nd Port status
		0x0000: Link Down
		0x0001: Blocking
		0x0002: Blocked
		0x0003: Forwarding
		OxFFFF: Turbo Ring V2 Ring 2 Not Enable